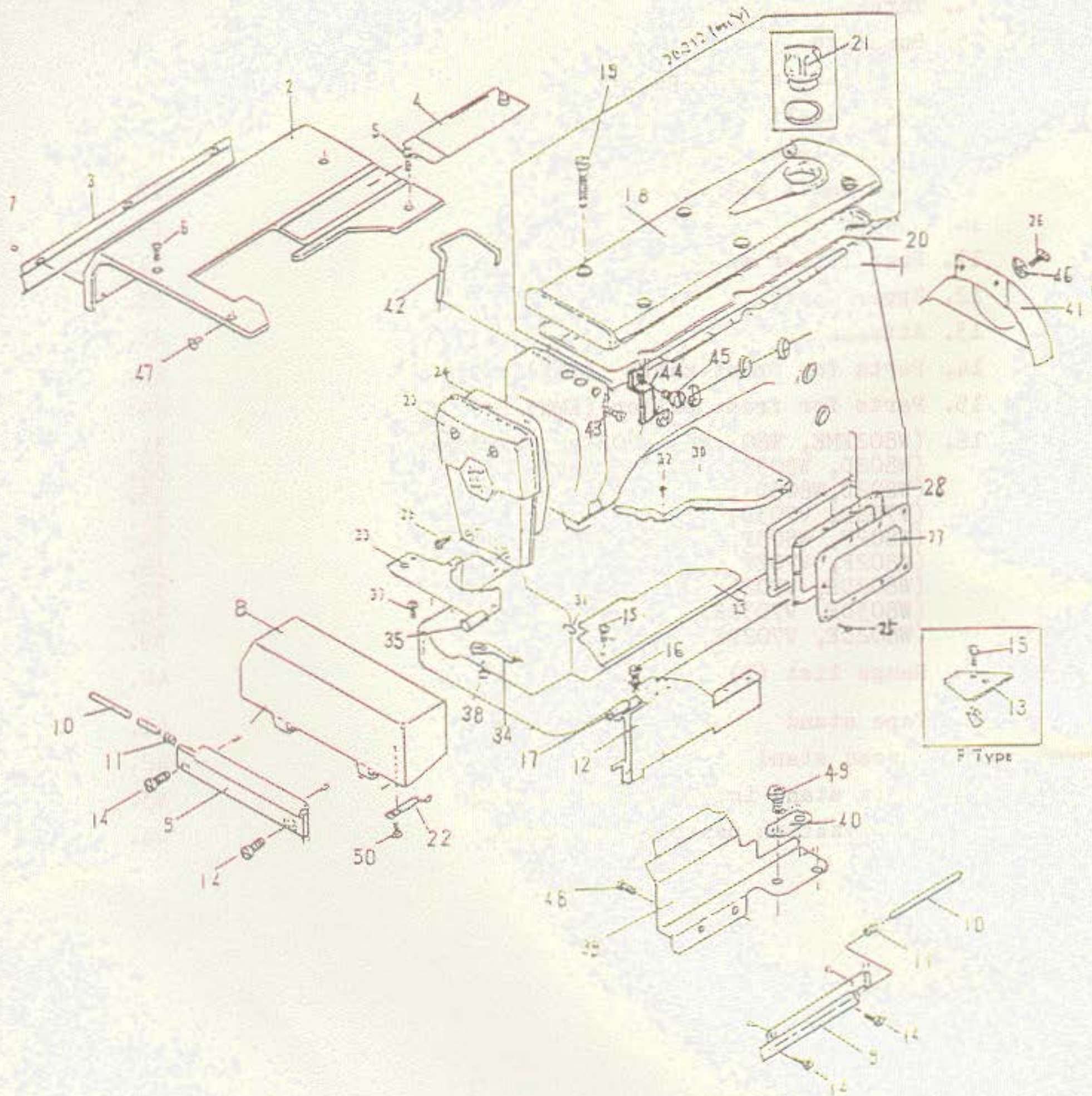


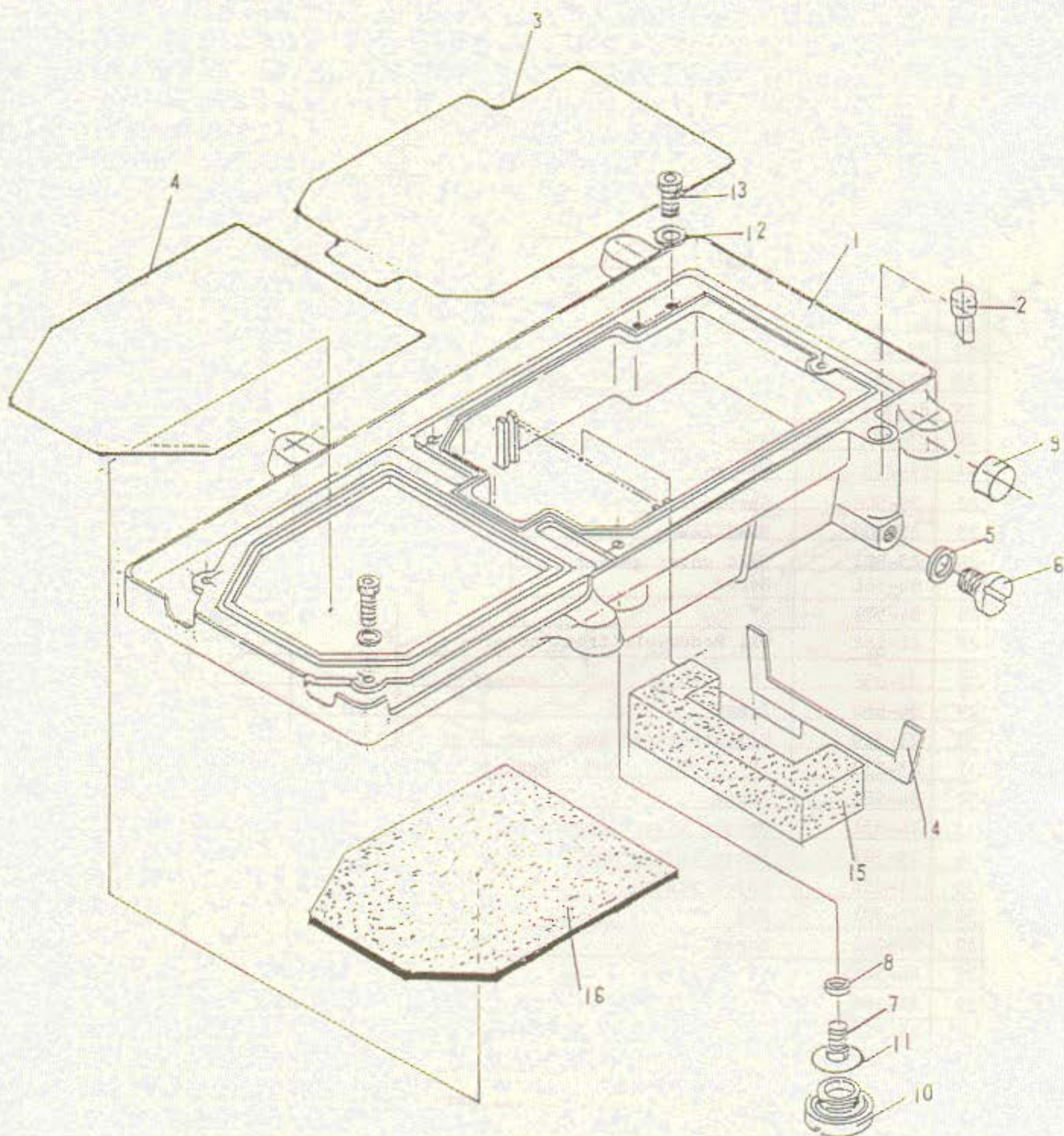
1. Housing components (カバー関係)



1. HOUSING COMPONENTS

No.	Part No.	Part Name	D	DE	F
1	22-881	Arm Bed	1	1	1
	22-882	" " (EMK)			
2	21-721	Upper cloth plate	1	1	1
3	21-441	Upper cloth plate	1	1	1
4	21-521	Slide plate	1	1	1
5	84-574	Screw	2	2	2
6	84-862	Screw	2	2	2
7	84-574	Screw	3	3	3
8	21-352	Side Cover	1	1	1
9	25-108	Hinge	2	2	2
10	71-308	Hinge pin	2	2	2
11	79-233	Spring	1	1	1
12	21-108	Ruller holder A	1	1	1
13	21-192	Ruller plate A	1	1	
	21-191	" " C (F type)			1
14	84-566	Screw	4	4	4
15	84-572	"	2	2	2
16	84-462	"	1	1	1
17	71-401	Latch Pin	1	1	1
18	21-212	Crank chamber oil cover	1	1	1
19	84-566	Screw	6	6	6
20	23-802	Crank chamber oil gasket	1	1	1
21	39-233	Oil pot lid	1	1	1
22	79-502	Spring	1	1	1
23	21-802	Head cover	1	1	1
24	23-801	Head cover gasket	1	1	1
25	84-566	Screw	4	4	4
26	84-571	"	2	2	2
27	21-122	Oil Reservoir front cover	1	1	1
28	23-252	" " " gasket	1	1	1
29	84-664	Screw	10	10	10
30	21-519	Oil Reservoir top cover	1	1	1
31	23-230	" " " gasket	1	1	1
32	84-661	Screw	7	7	7
33	14-031	Needle plate support	1	1	1
34	79-501	Ruler holder spring	1	1	1
35	71-251	Knock pin	2	2	2
36	71-301	Pin	1	1	1
37	84-761	Screw	2	2	2
38	84-561	"	2	2	2
39	21-106	Oil Cover	1	1	1
40	26-712	Washer	1	1	1
41	21-402	Pulley cover	1	1	1
42	21-703	Needle bar eyelet safety bar	1	1	1
43	84-521	Screw	1	1	1
44	21-712	Needle lever eyelet safety plate	1	1	1
45	84-571	Screw	1	1	1
46	75-455	Washer	2	2	2
47	25-801	cushion	3	3	3
48	84-564	Screw	2	2	2
49	85-181	"	2	2	2
50	84-312	"	1	1	1

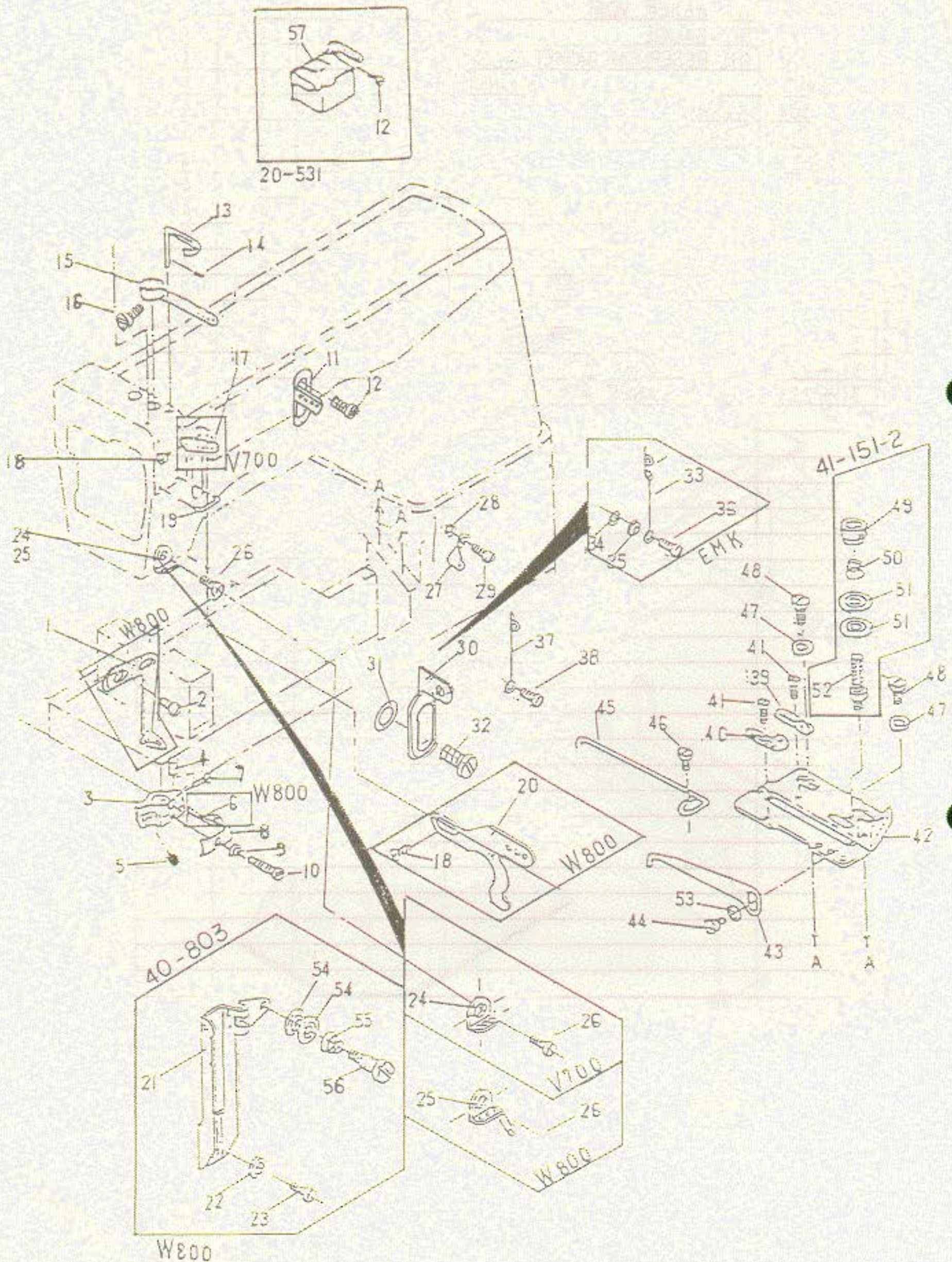
2. Oil Reservoir (オイルタンク関係)



2. Oil Reservoir (オイルタンク関係)

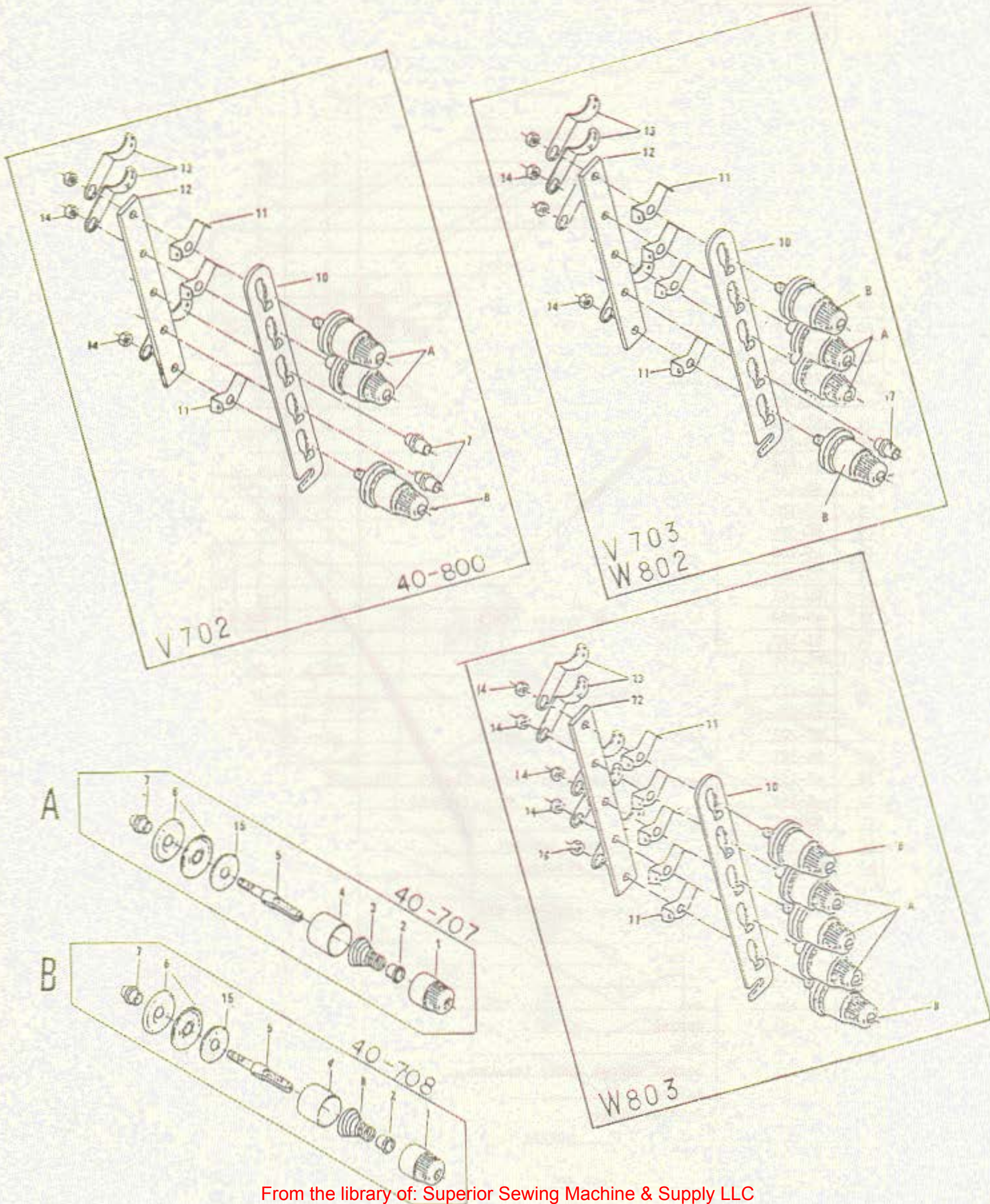
[illegible]

3. Thread eyelet components (糸通関係)



Ref.	Part No.	Part Name	V700	W800
1	45-923	Zigzag Thread eyelet		1
2	84-361	Screw		2
3	41-304	Nipper bracket		1
4	71-166	Pin		1
5	84-112	Screw		1
6	45-917	"L" Thread eyelet		1
7	84-112	Screw		1
8	45-142	Tension Nipper	1	1
9	41-221	" " spring	1	1
10	84-171	Screw	1	1
11	45-081	Needle thread eyelet	2	2
12	84-361	Screw	2	2
13	45-251	Needle thread take-up wire	1	1
14	84-521	Screw	1	1
15	45-181	Needle bar thread eyelet	1	1
16	84-379	Screw	1	1
17	45-091	Needle Lever thread eyelet	1	1
18	84-611	Screw	1	1
19	45-246	Guide Pin	1	1
20	45-093	Needle lever thread eyelet		1
21	45-094	Covering looper thread eyelet		1
22	75-456	Washer		1
23	84-571	Screw		1
24	45-191	Needle thread guide (V700)	1	
25	45-192	" " " (W800)		1
26	84-462	Screw	1	1
27	41-416	Looper thread eyelet	1	1
28	23-187	O-ring	1	1
29	84-374	Screw	1	1
30	45-100	Looper thread eyelet	1	1
31	75-384	Washer	1	1
32	84-361	Screw	1	1
33	47-202	Looper thread eyelet (EMK)	EMK 1	EMK 1
34	23-187	O ring	1	1
35	75-455	Washer	EMK 1	EMK 1
36	84-413	Screw (EMK)	1	1
	84-374	"		
37	47-205	Looper thread eyelet guide	1	1
38	84-361	Screw	2	2
39	47-132	Looper thread guide eyelet (Left)	1	1
40	47-131	" " " " (right)	1	1
41	84-163	Screw	2	2
42	43-342	Cast-Off Support bracket	1	1
43	43-344	Looper thread retainer	1	1
44	84-574	Screw	1	1
45	43-338	Looper thread cast-off pin	1	1
46	84-163	Screw	1	1
47	75-455	Washer	2	2
48	84-571	Screw	2	2
49	41-154	Nut	1	1
50	41-153	Spring	1	1
51	41-152	Disc	2	2
52	41-151	Looper thread guide tension stud	1	1
53	75-455	Washer	1	1
54	41-156	Tension Nipper		2
55	41-157	" " spring		1
56	84-171	Screw		1
57	20-531	Selection Tank set	1	1

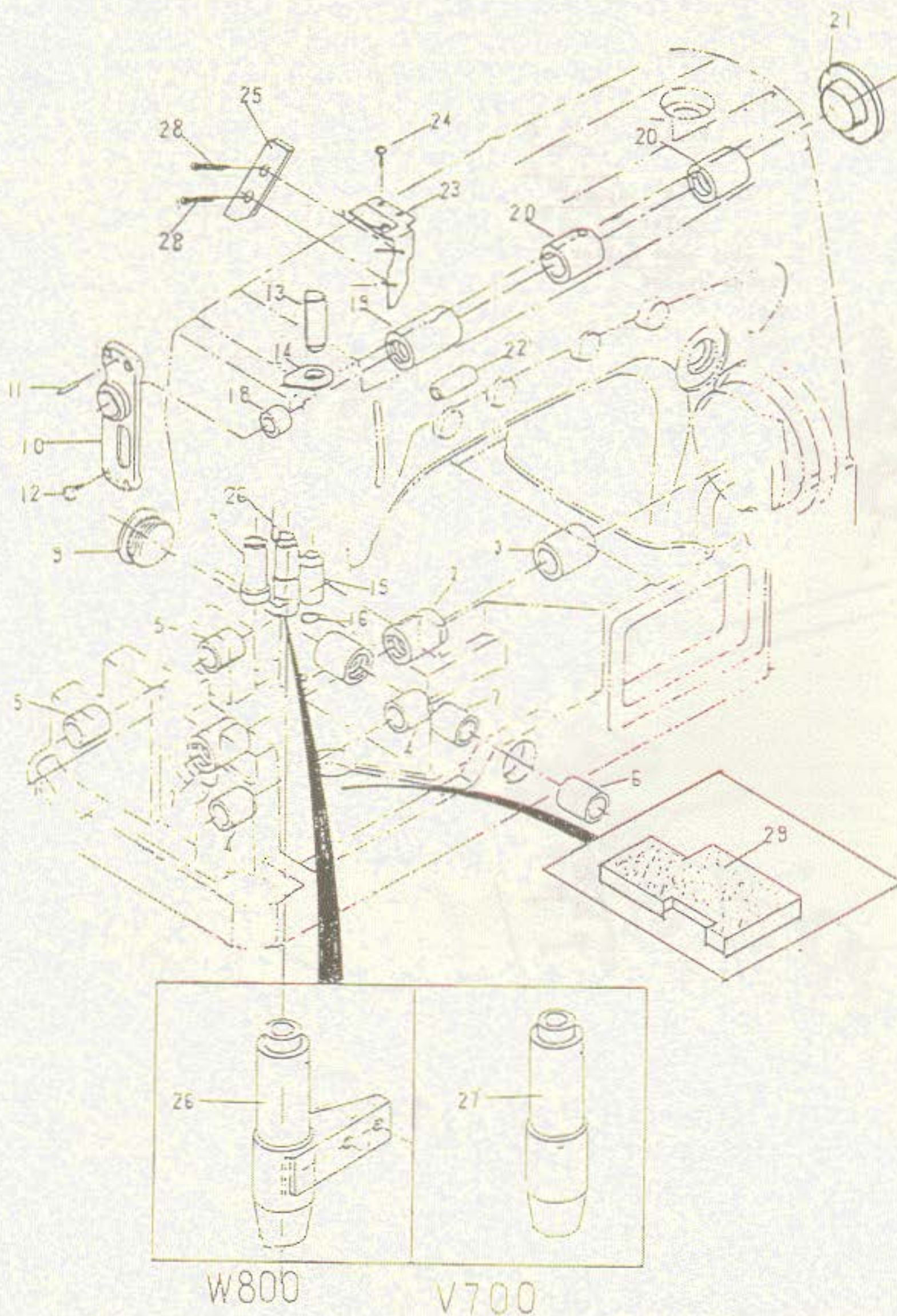
4. Thread Tensioner (糸調子関係)



4. Thread Tensioner

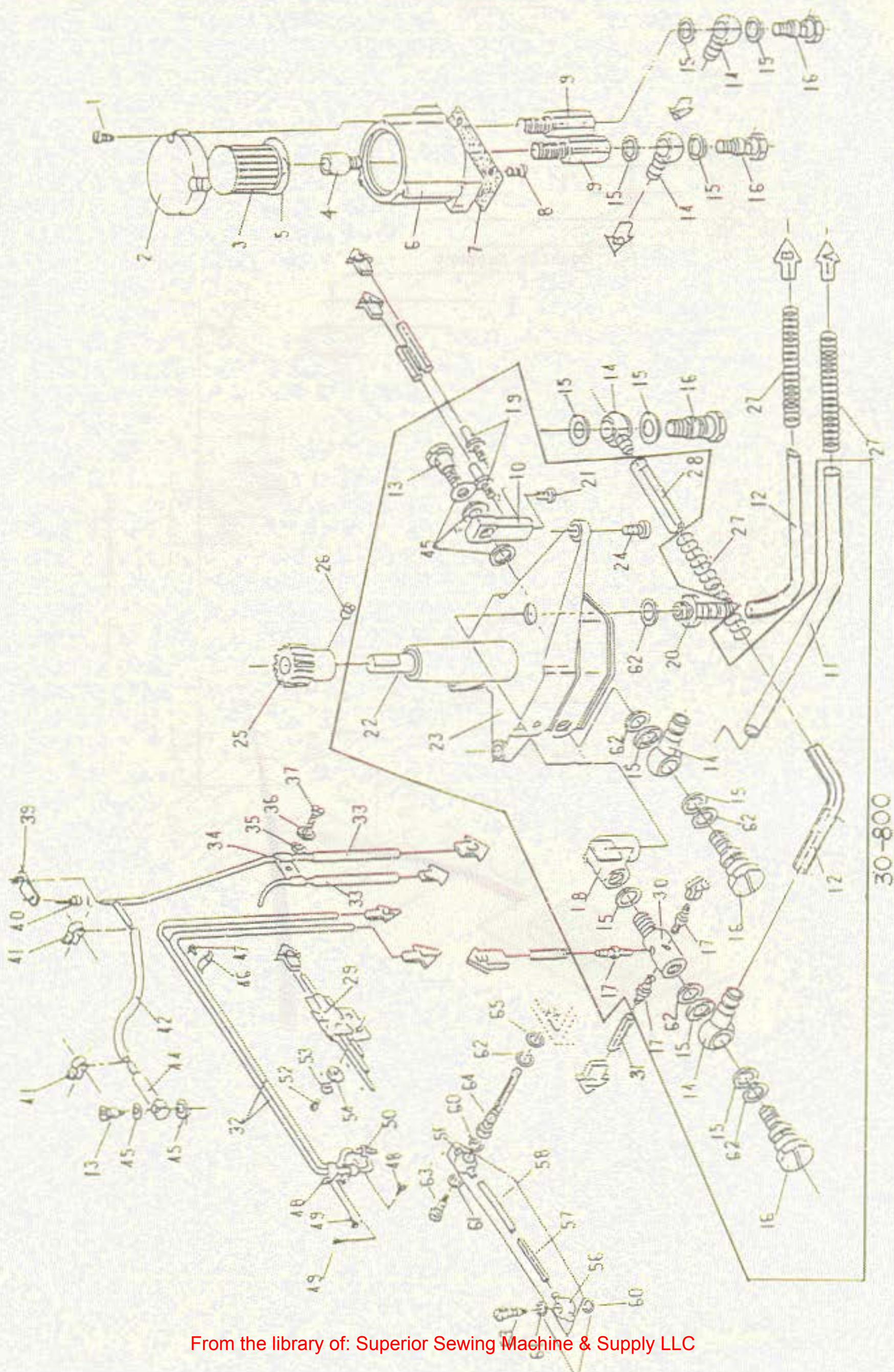
REF.	PART NO.	PART NAME	QTY		
			W803	W802	V702
1	41-101	Adjusting Nut	5	4	3
2	41-105	Adjusting Ratchet	5	4	3
3	41-701	Spring Strong	3	2	2
4	41-107	Disc Cover	5	4	3
5	41-172	Tension post	5	4	3
6	41-111	Disc	10	8	8
7	41-131	Collar	5	4	3
8	41-702	Spring weak	2	2	1
9					
10	41-236	Tension Post Support	1	1	1
11	41-115	Thread eyelet	5	4	3
12	41-237	Tension post holder	1	1	1
13	41-117	Thread eyelet	5	4	3
14	86-411	Nut	5	4	3
15	23-324	Felt	5	4	3

5. Bushings (ブッシュ)



REF.	PART NO.	PART NAME	V700	W800
1	81-805	Bushing	1	1
2	81-806	"	1	1
3	81-807	"	1	1
4	81-736	"	2	2
5	81-751	"	2	2
6	81-139	"	1	1
7	81-136	"	1	1
8	81-137	"	1	1
9	23-170		1	1
10	69-803	Bushing Support	1	1
11	71-216	Pin	2	2
12	84-763	Screw	4	4
13	81-206	Bushing	1	1
14	39-801	Oil fence	1	1
15	81-209	Bushing	1	1
16	94-231	Oil Seal	1	1
17	81-148	Bushing	1	1
18	81-803	"	1	1
19	81-081	"	1	1
20	81-082	"	2	2
21	23-800	O - ring	1	1
22	81-804	Bushing	1	1
23	39-803	Oil Fence	1	1
24	84-462	Screw	2	2
25	39-804	Oil Fence	1	1
26	81-162	Bushing (W800)		1
27	81-163	" (V700)	1	
28	93-621	Snap Pin	2	2
29	23-320	Felt	1	1

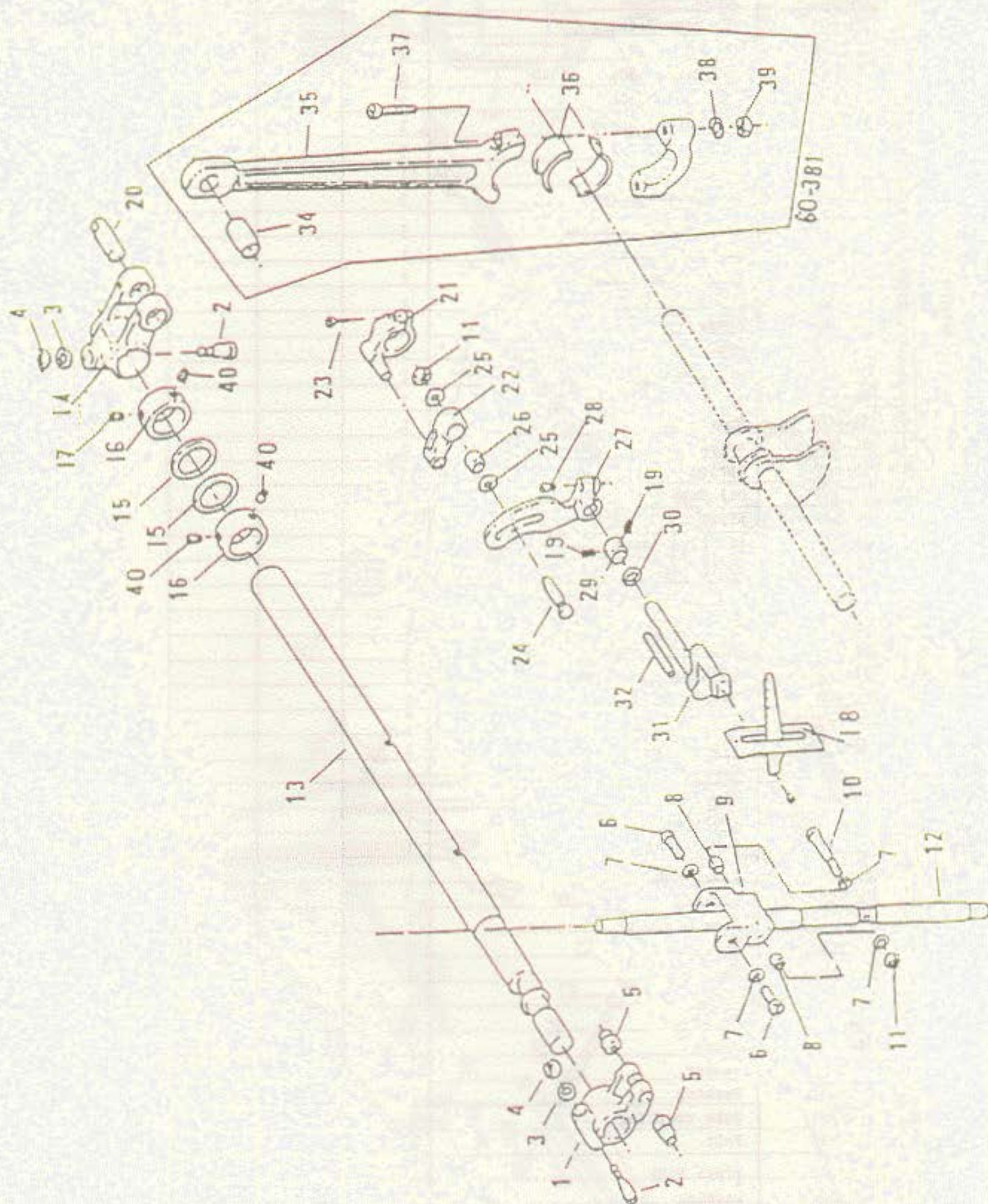
6. Oil lubrication apparatus (給油関係)



6. OIL LUBRICATION APPARATUS

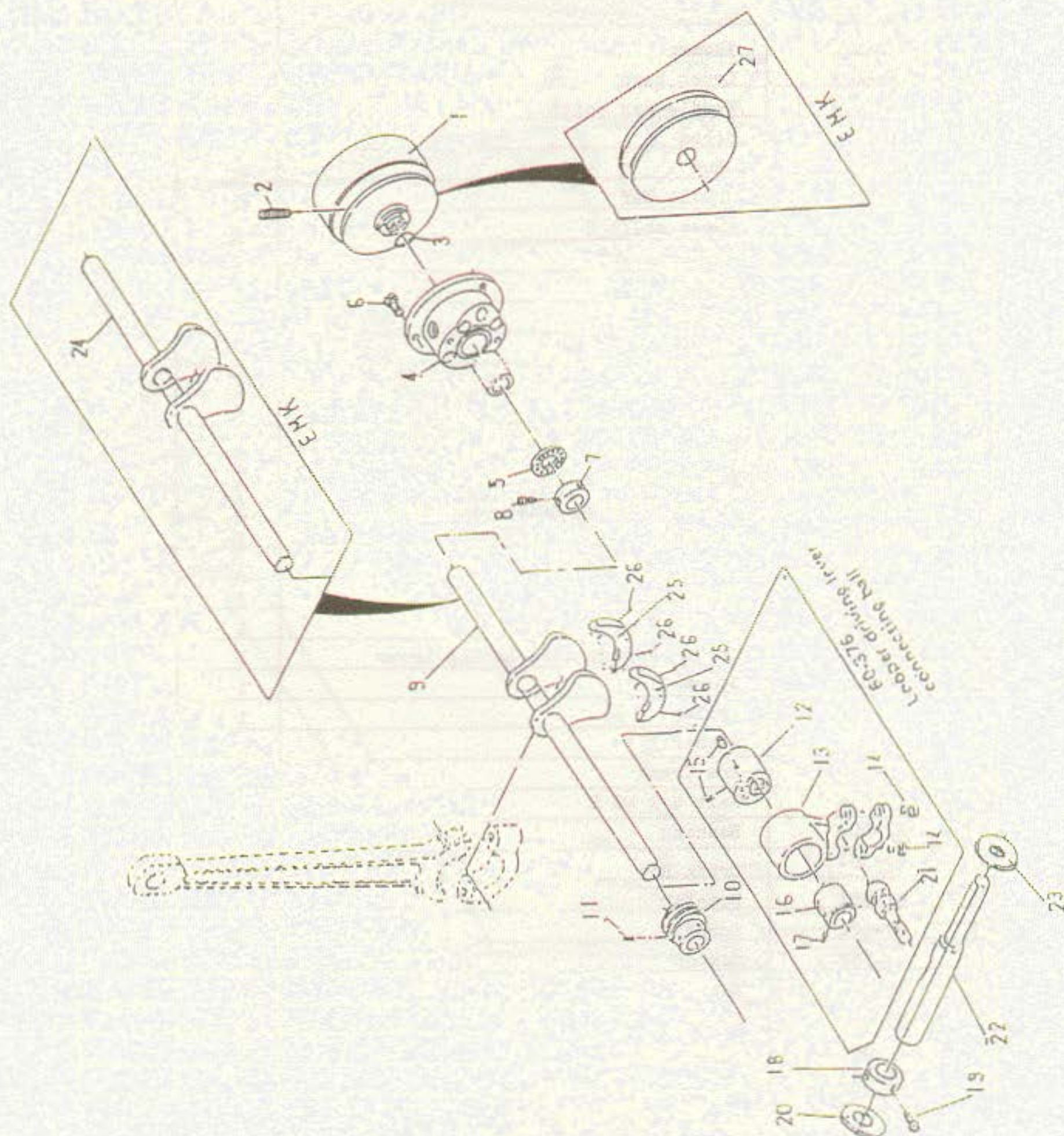
REF.	PART NO.	PART NAME	QTY		
1	84-566	Screw	3		
2	35-819	Oil Cap	1		
3	31-222	Oil Filter	1		
4	35-803	Joint	1		
5	23-181	O ring	1		
6	35-818	Oil cleaner boy	1		
7	23-812	Gasket	1		
8	84-568	Screw	4		
9	35-807	Oil Tube Joint	2		
10	35-828	" " "	1		
11	35-331	Oil Tube 180L	1		
12	35-332	" " 130L	2		
13	35-832	Oil Splash screw	1		
14	35-821	" " "	5		
15	23-164	Gasket	11		
16	35-822	Oil splash screw	5		
17	31-314	Vynyl tube coapline	3		
18	35-823	Oil tube Joint	1		
19	31-364	Vinyl tube coapline	2		
20	35-824	Oil tube joint	1		
21	85-611	Screw	1		
22	35-257	Pipe	1		
23	30-017	Oil pump ass'y	1		
24	84-572	Screw	3		
25	31-409	Gear	1		
26	84-521	screw	2		
27	35-827	spring	3		
28	35-331	Oil Tube	1		
29	35-121	pipe	1		
30	31-248	oil tube joint	1		
31	35-304	vinyl pipe	1		
32	35-322	" "	2		
33	35-303	" "	2		
34	35-247	Piping	1		
35	23-281	Packing	1		
36	75-468	Washer	1		
37	84-363	Screw	1		
39	39-137	Pipe support	1		
40	84-161	Screw	1		
41	31-341	Pipe support	2		
42	35-307	Vinyl pipe 180L	1		
43	31-317	Tube Joint	1		
44	35-831	Vinyl tube coupling	1		
45	23-306	Packing	5		
46	39-133	Pipe support	1		
47	84-361	Screw	1		
48	39-133	Support	1		
49	84-361	Screw	1		
50	31-364	Pipe	1		
52	84-363	Screw	2		
53	75-468	Washer	2		
54	23-291	Packing	2		
56	35-305	Tube coupling	2		
57	23-593	Felt	1		
58	23-207	Vinyl Pipe	1		
60	23-306	Packing	2		
61	23-306	"	2		
62	75-470	Washer	6		
63	35-303	Oil guide screw	2		
64	35-201	Oil flow screw	1		
65	23-306	Packing	1		

7 UPPER SHAFT (上シャフト機構)



REF.	PART NO	PART NAME	QTY
1	67-801	Crank Assembly	1
2	71-455	Threaded Pin	2
3	75-381	Washer	2
4	86-501	Nut	2
5	71-501	Upper Pin	2
6	84-362	Screw	2
7	75-522	Washer	4
8	75-249	Lever bush	2
9	66-802	Needle bar joint	1
10	84-617	Screw	1
11	86-311	Nut	2
12	11-801	Needle bar	1
13	71-693	Upper shaft C	1
14	67-802	Crank lever	1
15	75-306	Washer	2
16	75-106	Collar	2
17	85-213	Screw	1
18	24-102	Plate	1
19	84-511	Screw	2
20	71-506	Pin	1
21	67-803	Arm with screws	1
22	66-801	Thread Tension Regulating link	1
23	84-814	Screw	1
24	84-599	"	1
25	75-552	Washer	2
26	75-284	Roller	1
27	67-805	Thread Tension Regulating Lever	1
28	84-814	Screw	1
29	75-152	Collar	1
30	75-366	Washer	1
31	69-801	Arm Crank	1
32	23-398	Felt 4 x 40 L	1
34	81-802	Bushing	1
35	63-381	Crank Rod	1
36	81-801	Bushing	1
37	84-621	Screw	2
38	75-388	Washer	2
39	86-315	Nut	2
40	85-113	Screw	3
41	71-881	Crank shaft	1
42	71-883	" "	1

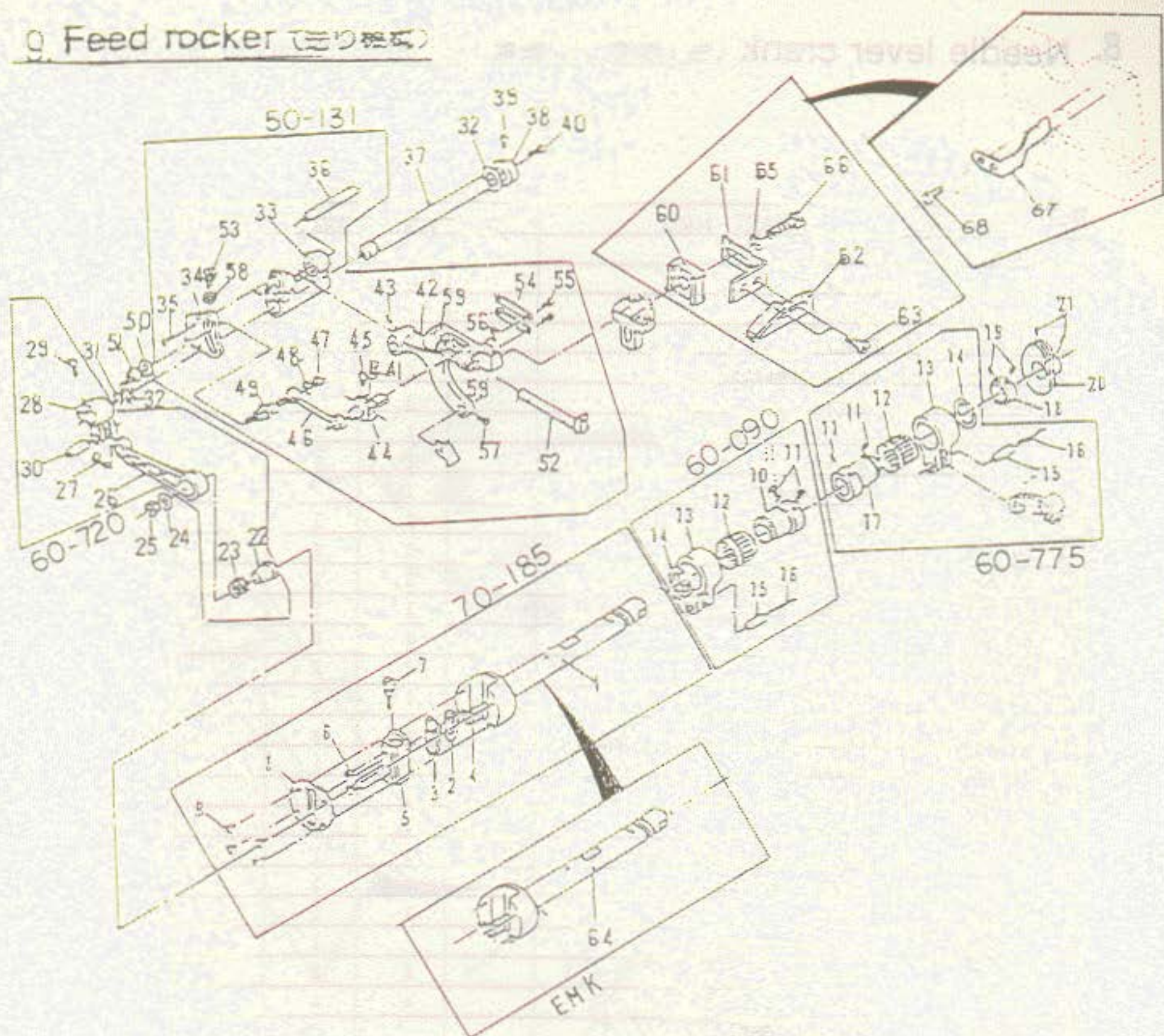
8. Needle lever crank (弓・クランク機構)



8. Needle lever crank (ミ、クランク機構)

[illegible]

9. Feed rocker (送り機構)

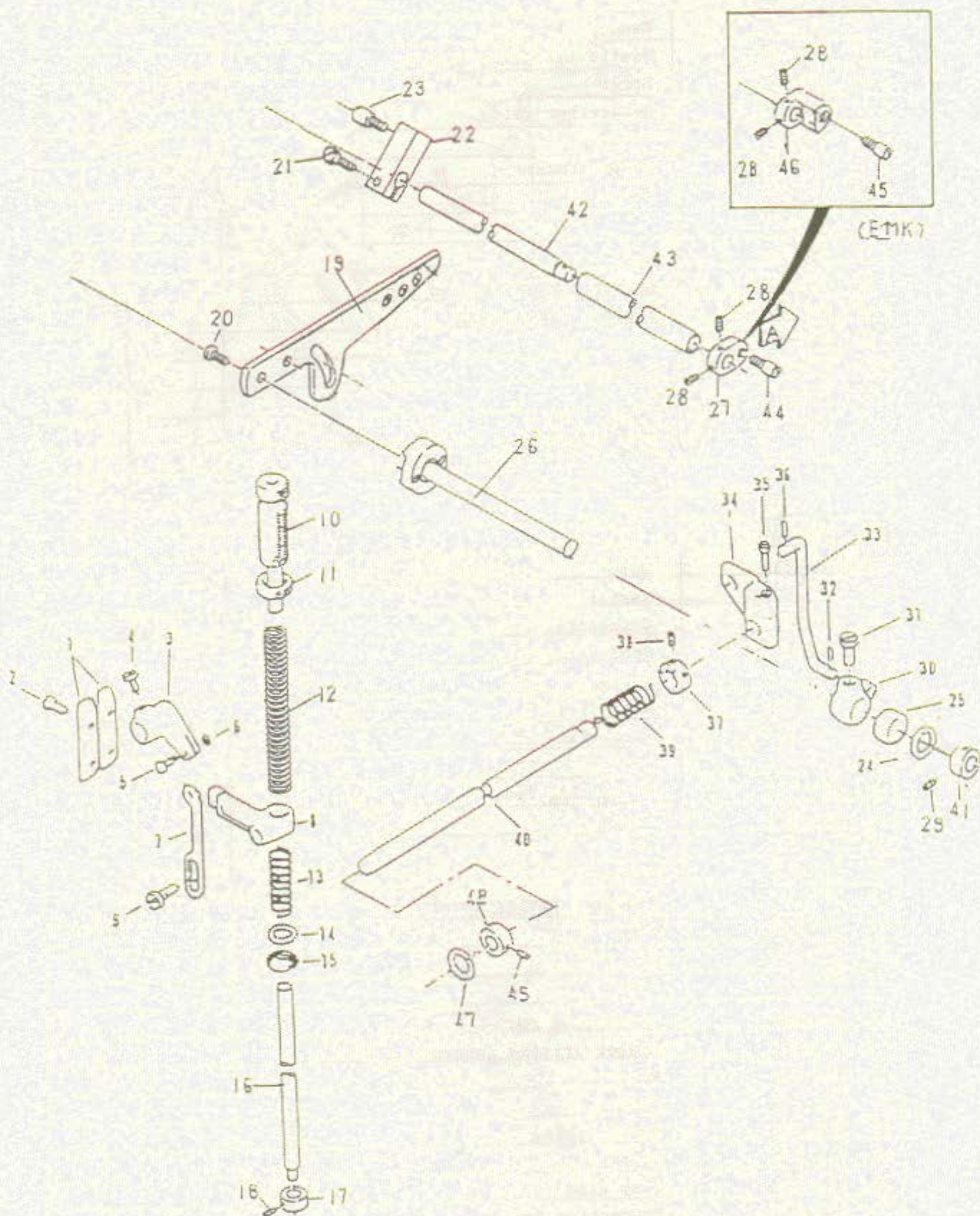


REF.	PART NO.	PART NAME	QTY.
1	71-205	Main shaft BE	1
2	51-036	Stitch regulating stud cup	1
3	23-197	O ring	1
4	23-393	Felt	1
5	51-013	Feed crank adjusting post	1
6	85-624	Screw	1
7	84-383	"	1
8	51-031	Main shaft plate	1
9	84-661	Screw	4
10	61-322	Feed eccentric 0.9	1
11	84-715	Screw	1
12	91-406	Bearing	2
13	63-232	Eccentric Link	2
14	93-406	Snap Ring	2
15	71-431	Eccentric Link Pin	2
16	23-341	Felt	2
17	61-514	Looper avoid eccentric 0.75	1
18	75-114	Collar	1

9. Feed rocker (送り機構)

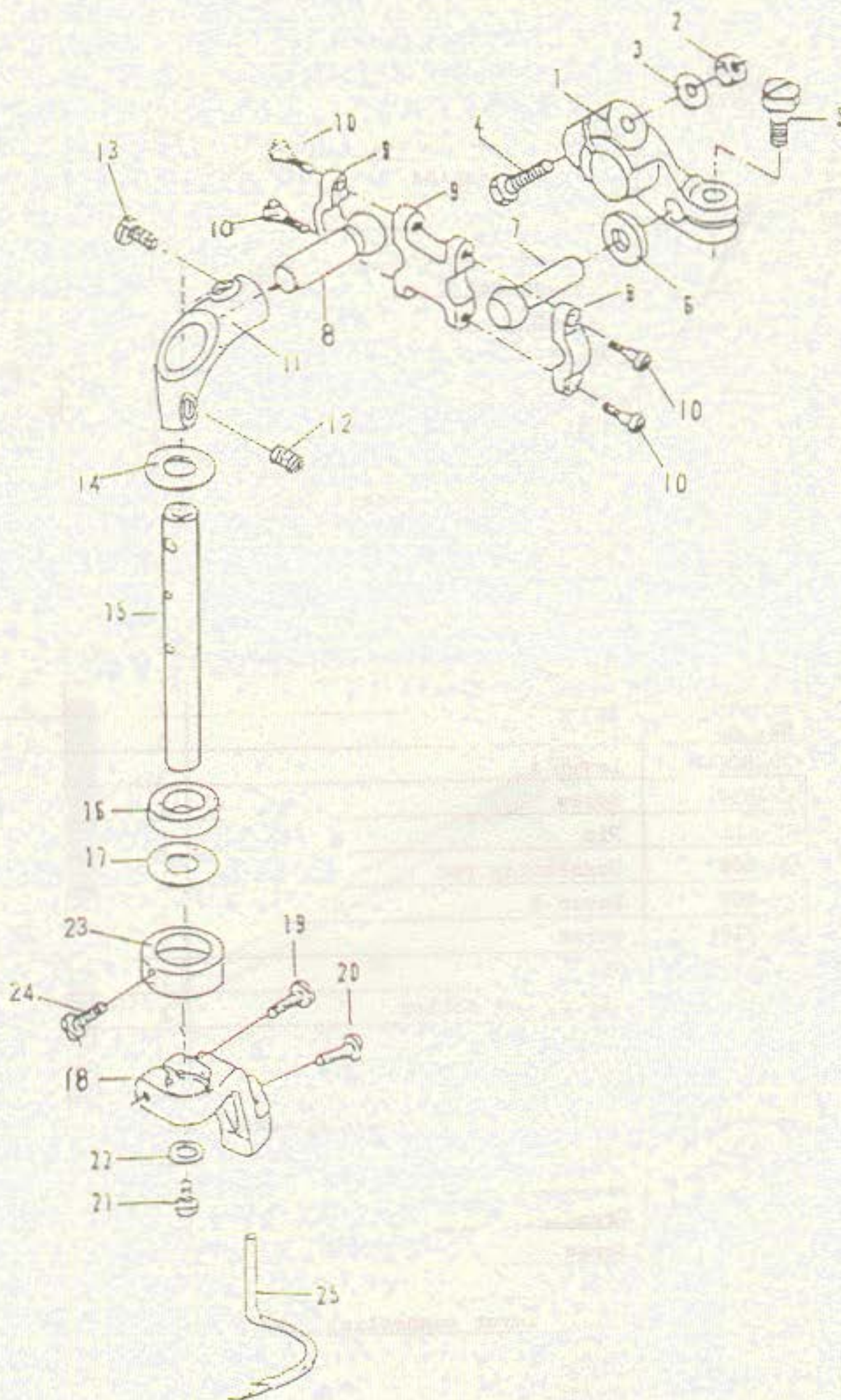
REF NO	PART NO	PART NAME	QTY	UNIT	REMARKS
19	84-511	Screw	2	2	
20	49-139	Looper thread double disc	1	1	
21	84-711	Screw	2	2	
22	75-243	Feed crank link collar	1	1	
23	91-271	Bearing	1	1	
24	75-453	Washer	1	1	
25	86-412	Nut	1	1	
26	67-312	Feed rocker arm	1	1	
27	84-366	Screw	1	1	
28	63-352	Feed rocker link	1	1	
29	84-314	Screw	1	1	
30	71-431	Feed rocker link pin	1	1	
31	93-261	Snap link	1	1	
32	75-372	Washer	1	1	
33	51-102	Differential feed rocker	1	1	
34	51-105	Feed rocker segment shot plate	1	1	
35	84-363	Screw	3	3	
36	71-531	Shaft	1	1	
37	71-647	Feed rocker arm shaft	1	1	
38	75-132	Collar	1	1	
39	84-816	Screw	1	1	
40	84-574	"	1	1	
41	84-314	"	1	1	
42	51-103	Main differential feed	1	1	
43	84-521	Screw	1	1	
44	51-109	Differential feed bar guide	1	1	
45	84-379	Screw	2	2	
46	66-506	Feed crank link	1	1	
47	86-311	Nut	1	1	
48	75-458	Washer	1	1	
49	51-113	Crank set pin	1	1	
50	75-458	Washer	1	1	
51	86-411	Nut	1	1	
52	51-120	Front feed dog holder bracket	1	1	
53	87-136	Screw	1	1	
54	51-111	Differential feed bar guide	2	2	
55	84-164	Screw	1	1	
56	84-462	"	1	1	
57	84-366	"	1	1	
58	86-136	Nut	1	1	
59	81-141	Bushing	2	2	
60	18-709	Needle guard holder	1	1	
61	18-720	" " " B	1	1	
62	18-719	" " "	1	1	
63	84-161	Screw	2	2	
64	71-787	Main shaft 8G			
65	75-455	Washer	1	1	
66	84-614	Screw	1	1	
67	18-705	Needle guard	1	1	
68	84-571	Screw	1	1	

Foot lifter components (押え上げ機構)

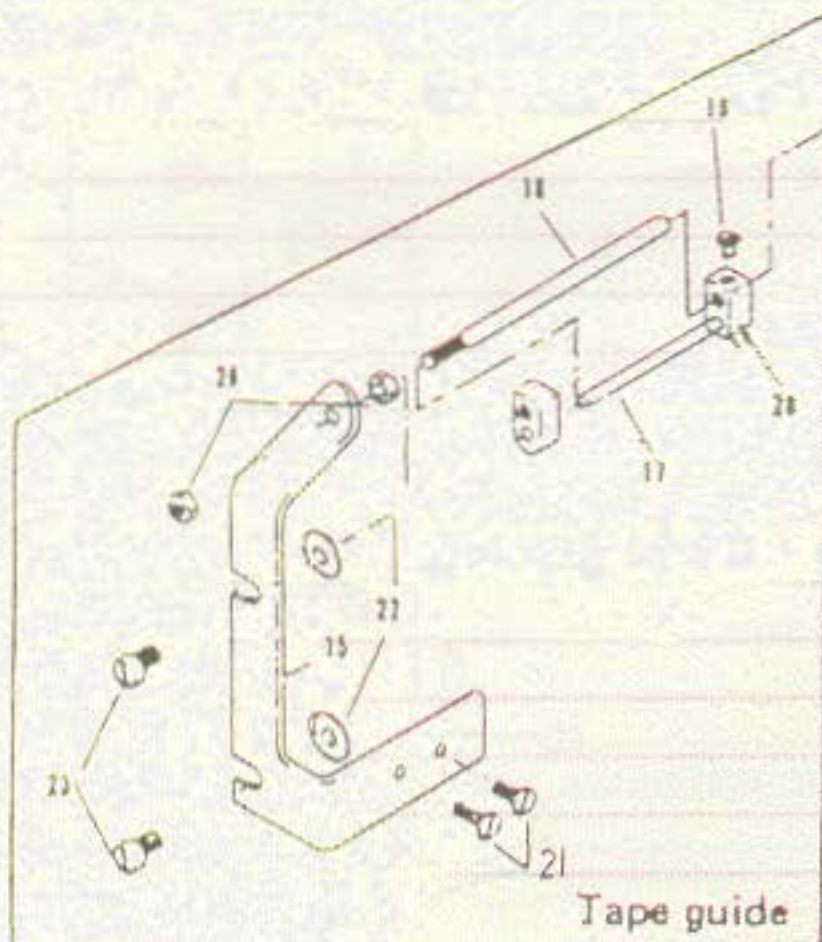
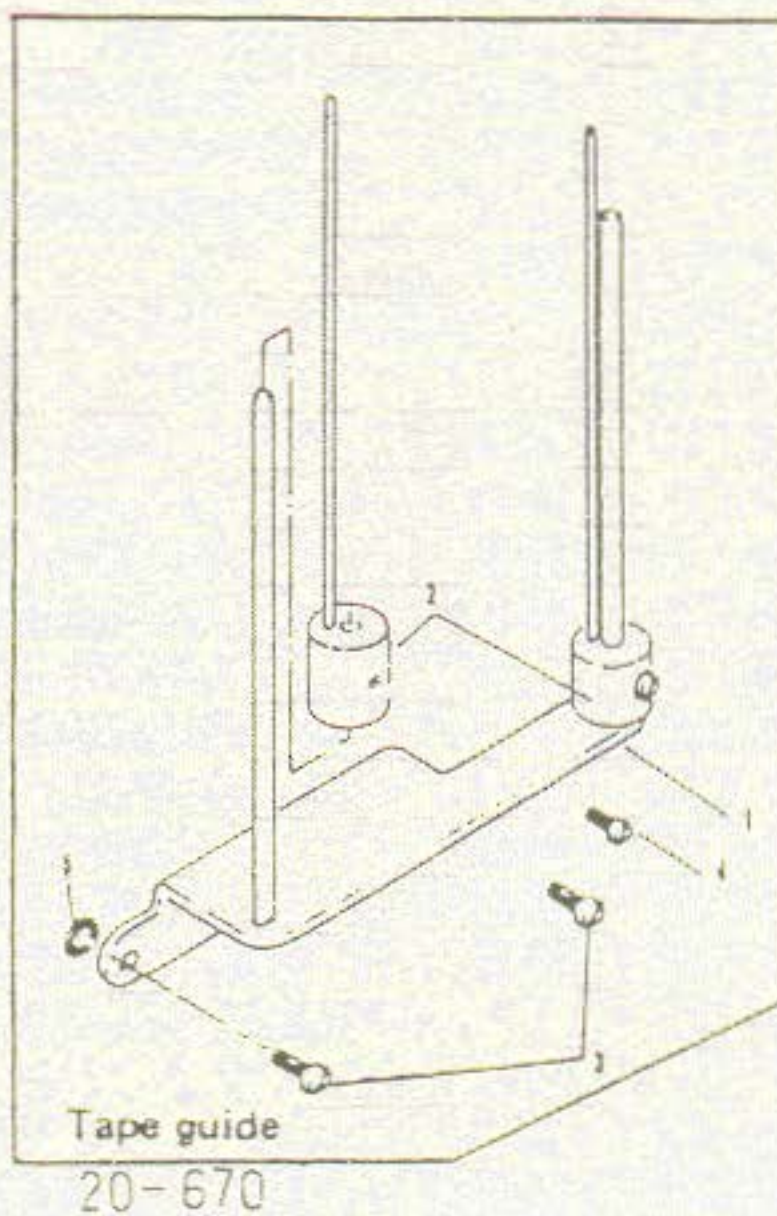
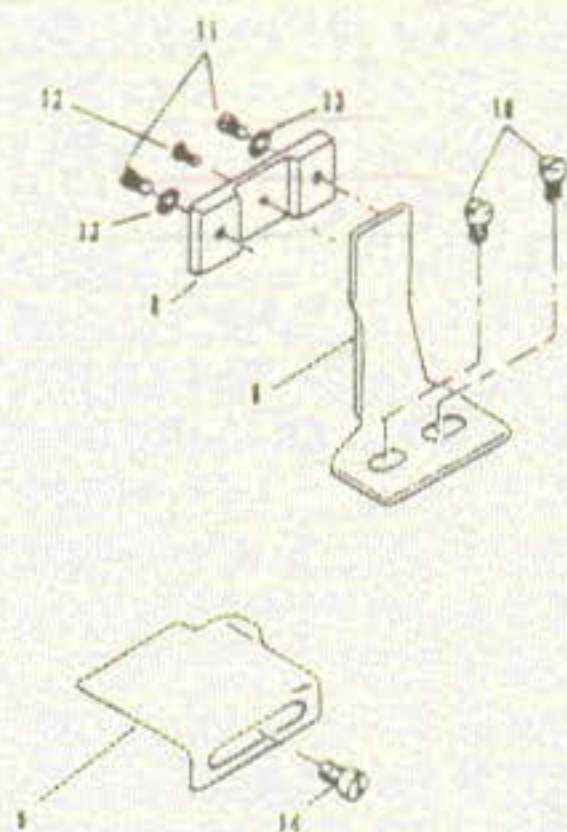


REF.	PART NO	PART NAME	V W	EMK	
1	77-139	Presser bar connecting guide D	2	2	
2	84-567	Screw	4	4	
3	77-802	Foot lifter crank	1	1	
4	84-816	Screw	1	1	
5	71-326	Pin	1	1	
6	93-200	E - ring	1	1	
7	77-801	Foot lifter connecting plate	1	1	
8	77-803	Presser bar guide	1	1	
9	84-817	Screw	1	1	
10	85-801	"	1	1	
11	86-851	Nut	1	1	
12	79-123	Presser bar spring	1	1	
13	79-140	Oil Seal spring	1	1	
14	75-436	Washer	1	1	
15	23-311	Oil Seal	1	1	
16	71-543	Presser Bar C	1	1	
17	75-154	Collar	1	1	
18	84-511	Screw	1	1	
19	77-811	Control lever	1	1	
20	84-566	Screw	1	1	
21	84-812	"	1	1	
22	77-103	Adjusting post supporter	1	1	
23	84-561	Screw	1	1	
24	75-327	Washer	2	2	
25	94-802	Oil Seal	2	2	
26	77-124	Foot lifter crank shaft	1	1	
27	77-101	Lifter lever connecting	1	1	
28	84-512	screw	2	2	
29	84-563	"	1	1	
30	77-806	Lever A	1	1	
31	85-816	Screw	1	1	
32	93-611	Pin	1	1	
33	77-808	Connecting rod	1	1	
34	77-807	Lever B	1	1	
35	84-718	screw	2	2	
36	93-611	Pin	1	1	
37	77-809	Spring set collar	1	1	
38	85-113	Screw	2	2	
39	79-225	Spring	1	1	
40	71-555	Foot lifter interlocking shaft	1	1	
41	75-130	Collar	1	1	
42	77-111	Crankshaft B	1	1	
43	77-121	Crankshaft pipe	1	1	
44	84-562	Screw	1	1	
45	84-575	"		1	
46	77-102	Lifter lever connecting (EMK)		1	
47	75-451	Washer			
48	75-154	Collar			
49	84-511	Screw			

12. Upper shaft components (上飾り機構)



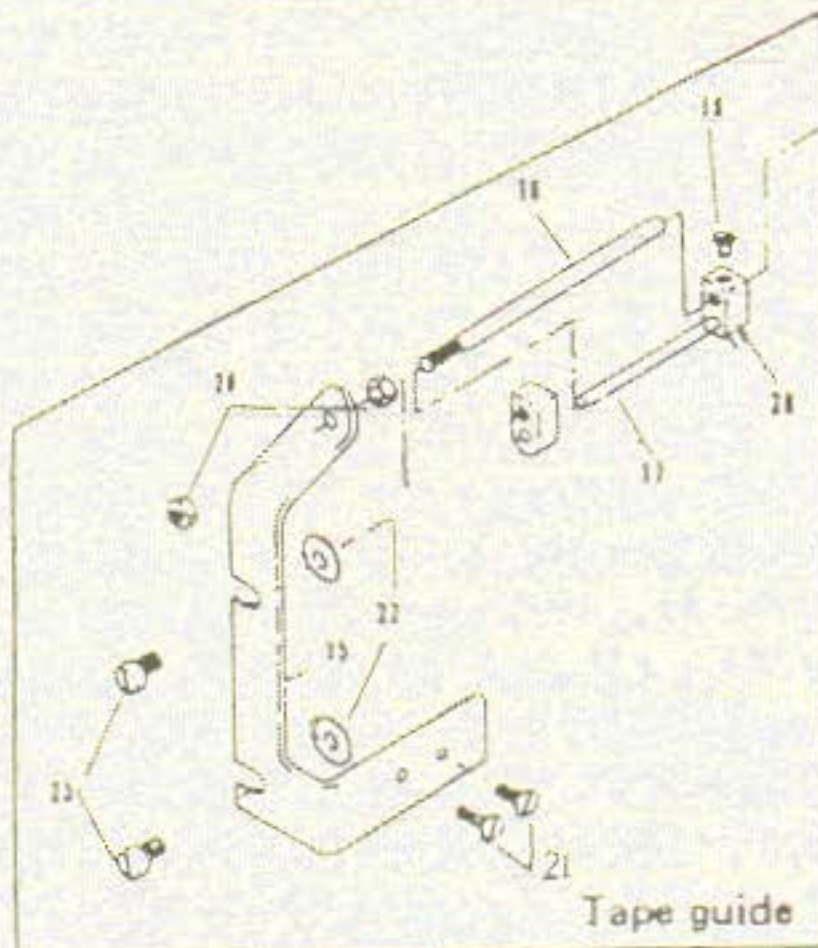
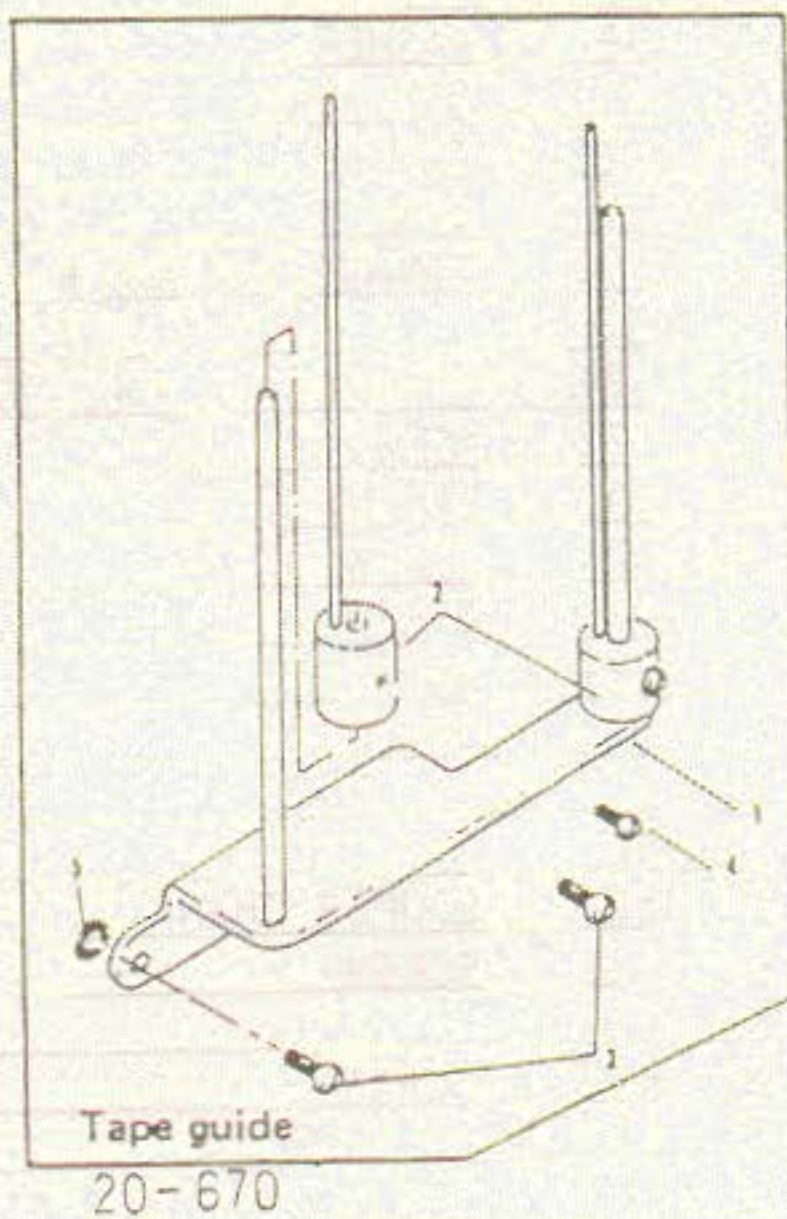
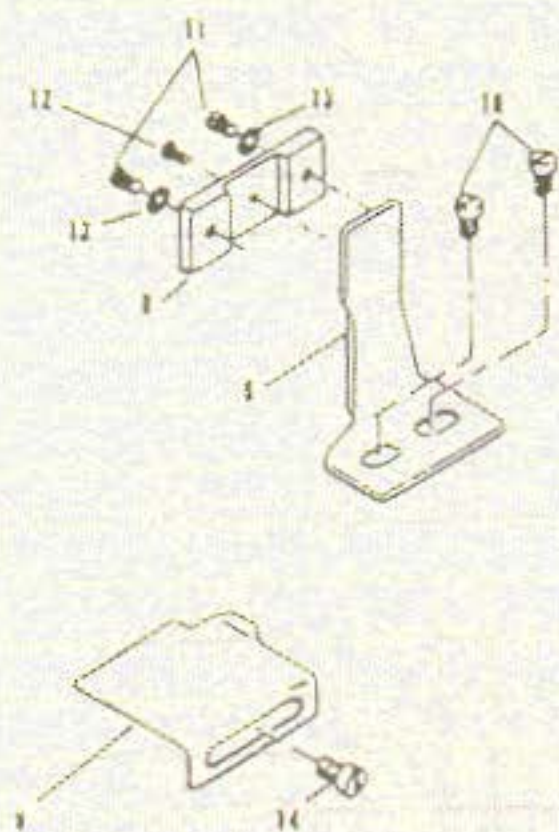
13. Attachments (アタッチメント)



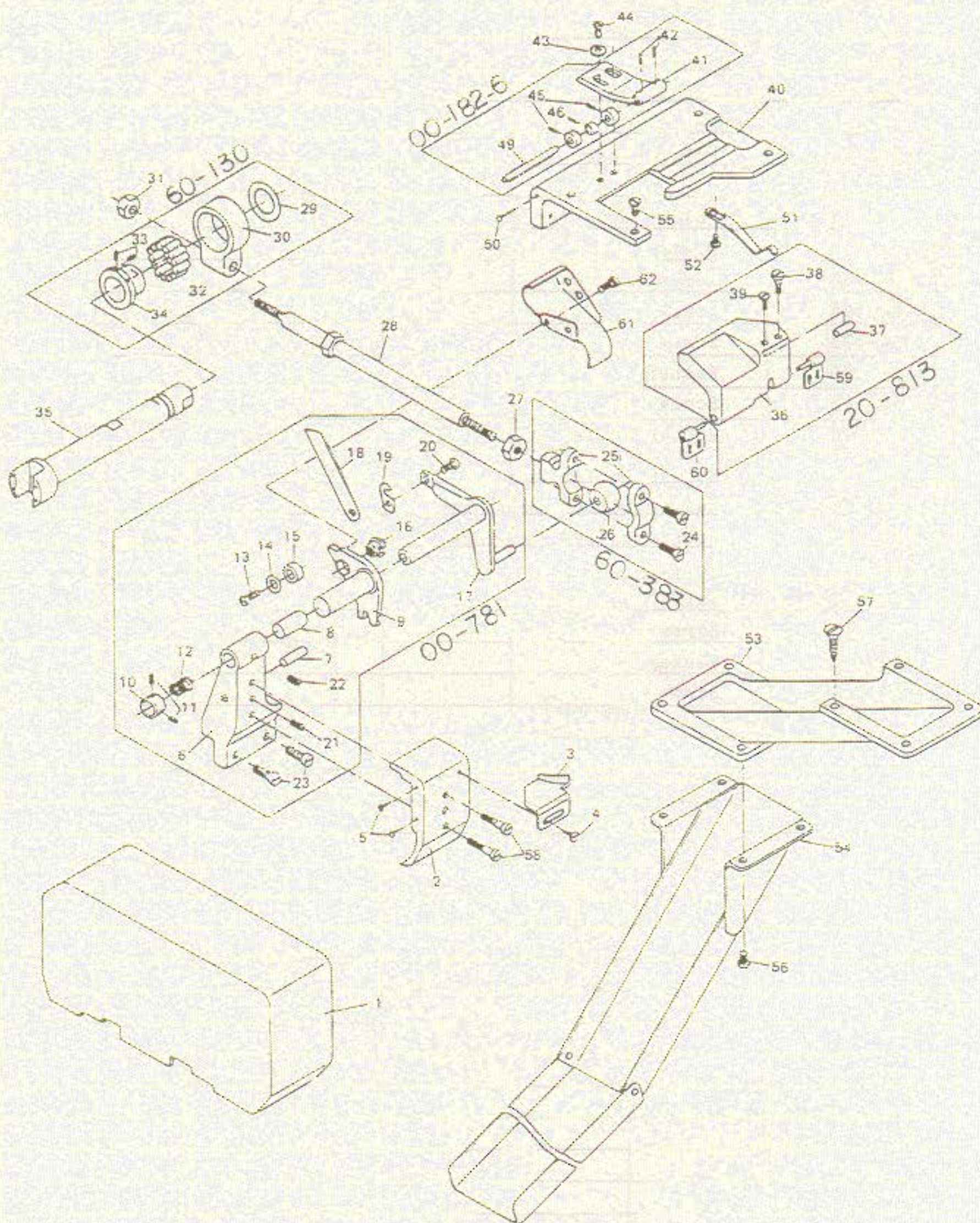
3. Attachments (アタッチメント)

[illegible]

13. Attachments (アタッチメント)



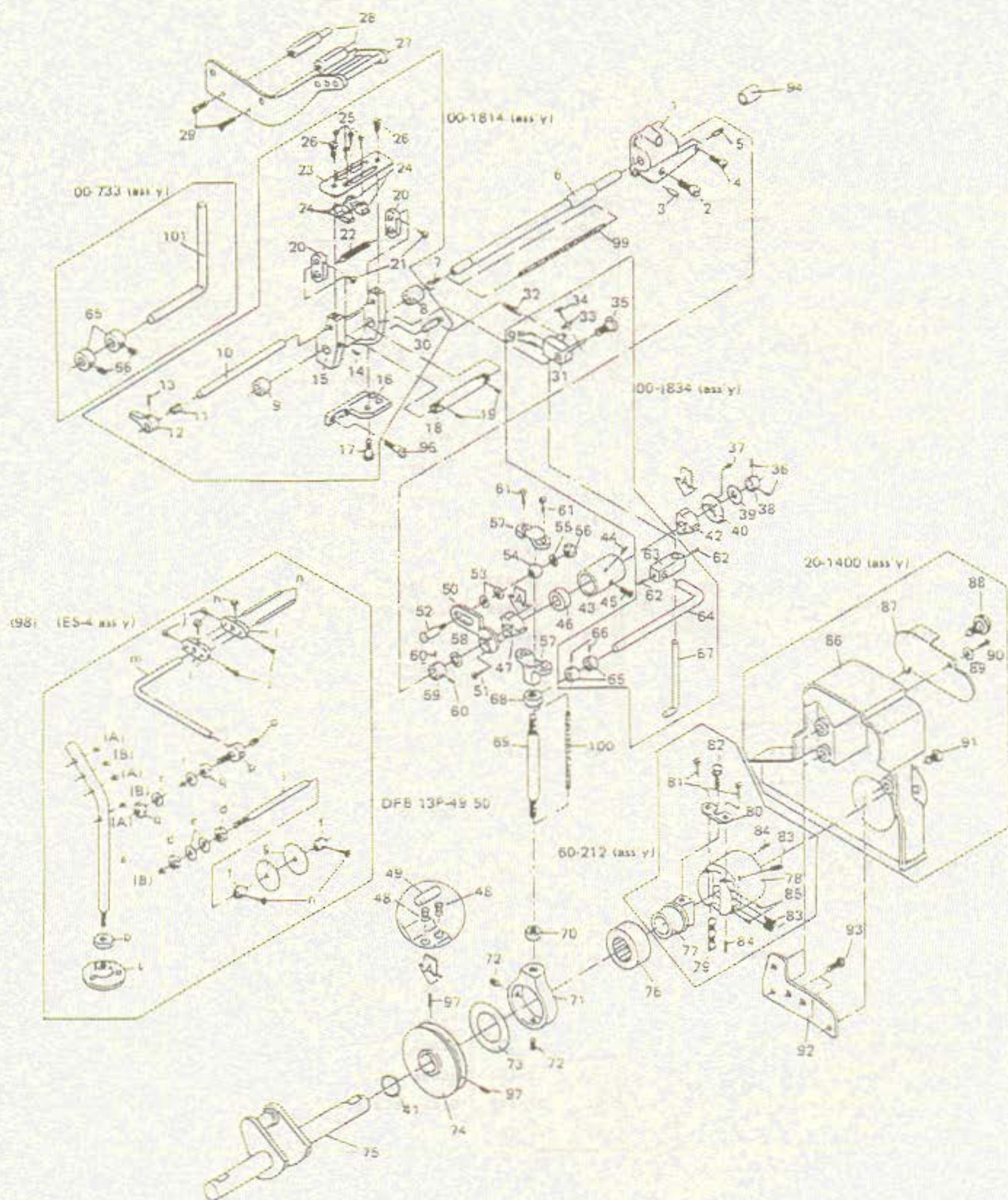
14. Front trimmer mechanism (前メス機構)



4 Front trimmer mechanism (前メス機構)

Ref. NO.	Part NO.	Part Name	Q'ty	Ref. NO.	Part NO.	Part Name	Q'ty
1	21-353	Side cover (EMK)	1	32	91-411	Bearing	1
2	07-615	Front cover (left)	1	33	84-715	Screw	2
3	26-762	Front ruler	1	34	61-251	Eccentric	1
4	84-370	Screw	1	35	71-782	Main shaft BG	1
5	25-801	Cushion	2	36	21-813	Front cover (right)	1
6	07-183	Base	1	37	71-401	Pin	1
7	71-259	Pin	1	38	84-511	Screw	1
8	61-338	Bushing	1	39	84-464	Screw	1
9	07-182	Lower knife holder	1	40	21-723	Upper cloth plate	1
10	75-152	Washer	1	41	01-832	Lace guide bracket	1
11	84-511	Screw	1	42	84-314	Screw	2
12	79-142	Spring	1	43	75-455	Washer	2
13	84-763	Screw	1	44	84-566	Screw	2
14	75-458	Washer	1	45	84-314	Screw	2
15	07-147	Washer	1	46	84-314	Screw	1
16	07-166	Clamp	1	47	01-827	Lace guide post firing collar	2
17	07-167	Upper knife carrier	1	48	01-828	Adjust collar	1
18	07-169	lower knife	1	49	01-826	Lace guide post	1
19	07-166	Upper knife	1	50	25-801	Cushion	2
20	84-362	Screw	1	51	79-505	Spring	1
21	84-521	Screw	1	52	84-161	Screw	1
22	84-521	Screw	1	53	07-001	Chip chute A	1
23	84-763	Screw	2	54	28-701	Chip chute B	1
24	84-809	Screw	2	55	84-464	Screw	1
25	63-811	Connecting rod	1	56	84-566	Screw	4
26	61-841	ball	1	57	87-901	rod screw	4
27	86-411	Nut	1	58	84-566	Screw	2
28	65-507	Connecting bar	1	59	25-102	Hinge left	1
29	75-321	Washer	1	60	25-101	Hinge right	1
30	63-211	Eccentric link	1	61	07-149	Side gold plate	1
31	86-411	Nut	1	62	84-161	Screw	3

15. Front puller mechanism (EMK用プーラ装置)

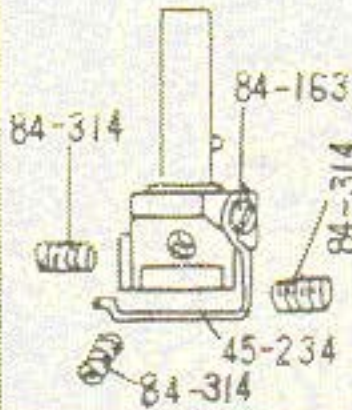
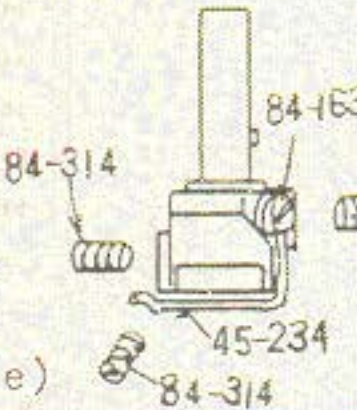
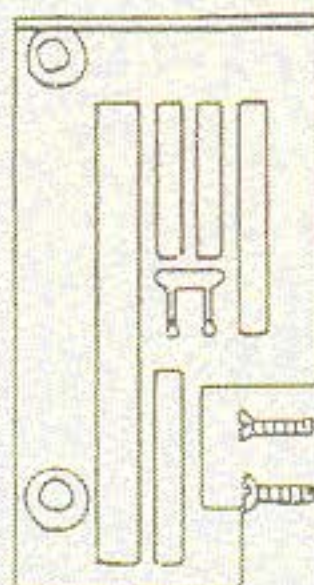
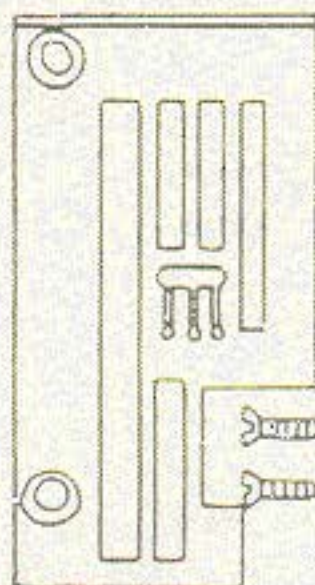
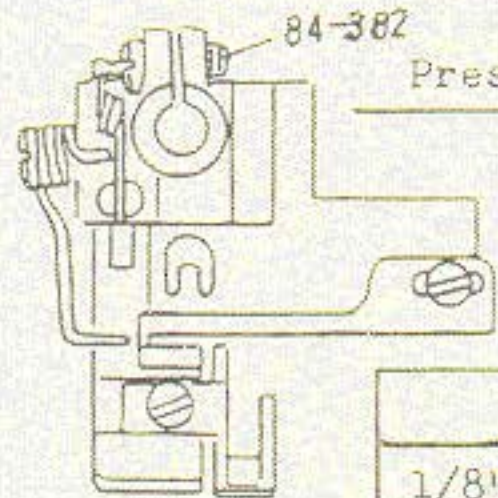
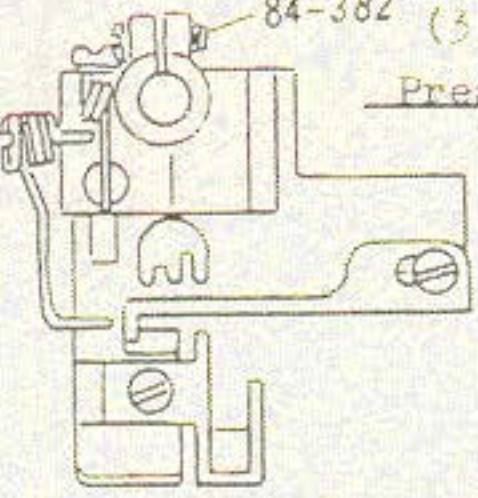
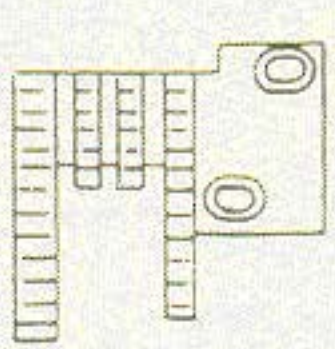
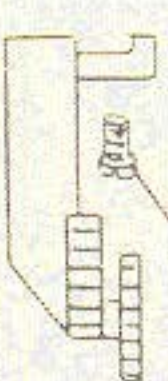
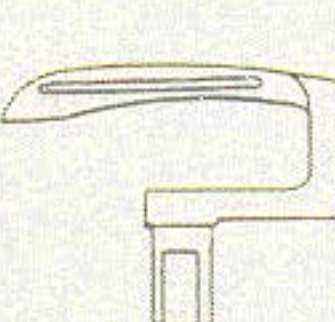


15. Front puller mechanism (EMK前プーラ装置)

Ref. NO	Part NO.	Part Name	Q'ty	Ref. NO	Part NO.	Part Name	Q'ty
1	01-823	Bushing base	1	52	01-821	Elastic feed drive pin	1
2	85-629	Screw	2	53	75-381	Collar	2
3	71-306	Knock pin	2	54	61-843	Ball	1
4	84-571	Screw	1	55	75-458	Washer	1
5	71-456	Pin	1	56	86-411	Nut	1
6	71-504	Metering roller shaft	1	57	63-712	Elastic feed drive ball joint	1
7	84-574	Screw	1	58	75-451	Washer	1
8	81-328	Bushing	1	59	75-152	Collar	1
9	81-329	Bushing	1	60	84-511	Screw	2
10	71-505	Shaft	1	61	84-609	Screw	2
11	75-158	Spring	1	62	84-616	Screw	2
12	01-806	Pressure lever	1	63	01-731	Elastic guide bar bracket	1
13	84-761	Screw	1	64	01-729	Elastic guide bar A	1
14	84-521	Screw	1	65	01-728	Elastic guide collar	2
15	01-741	Metering roller frame	1	66	84-314	Screw	2
16	01-742	Metering roller base	1	67	01-730	Elastic guide bar B	1
17	85-629	Screw	1	68	86-742	Nut (left)	1
18	01-711	Metering roller (large)	1	69	65-304	Connecting rod	1
19	84-314	Screw	1	70	86-741	Nut	1
20	01-805	Bracket	2	71	63-204	Eccentric feed drive	1
21	84-164	Screw	2	72	84-521	Screw	2
22	01-712	Metering roller (small)	1	73	75-163	Washer	1
23	01-714	Elastic guide plate	1	74	69-210	Pulley	1
24	01-837	Position block	4	75	73-883	Crank shaft 8 EM	1
25	84-361	Screw	4	76	91-158	Bearing	1
26	84-574	Screw	2	77	61-257	Elastic feed eccentric	1
27	01-720	Elastic guide	1	78	69-212	Hand wheel	1
28	26-709	Screw	2	79	69-701	Space liner	1
29	84-566	Screw	2	80	01-807	Seat	1
30	01-732	Pin	1	81	84-571	Screw	2
31	01-734	Elastic guide bar holder	1	82	84-603	Seat screw	1
32	79-701	Spring	1	83	85-114	Screw	4
33	86-136	Nut	1	84	84-315	Screw	2
34	87-143	Screw	1	85	84-567	Screw	2
35	84-605	Screw	1	86	21-410	Pulley cover	1
36	84-511	Screw	2	87	21-413	Cover	1
37	84-162	Screw	3	88	09-286	Hand screw	1
38	75-152	Collar	1	89	75-454	Spring washer	1
39	75-451	Washer	1	90	84-585	Screw	1
40	01-824	Clutch plate	1	91	84-566	Screw	3
41	23-297	O ring	1	92	01-822	Bracket	1
42	02-101	Clutch	1	93	84-566	Screw	2
43	01-704	Sleeve	1	94	81-327	Bushing	1
44	84-719	Screw	1	95	84-314	Screw	2
45	84-462	Screw	1	96	85-629	Screw	2
46	02-261	Puller crust collar	1	97	85-114	Screw	2
47	02-101	Clutch	1	98	20-604	Tape stand 294	1
48	75-191	Check clutch spring	12	99	23-341	Felt	2
49	71-466	Check clutch roller	6	100	23-396	Felt	1
50	01-819	Elastic feed crank	1	101	01-733	Elastic guide bar B	1
51	84-162	Screw	3				

16.GAUGE

(1)

W802EMK (1/8 - 1/4")		V-702-EMK (1/8 - 1/4)		W803-EMK (7/32-1/4)		V703-EMK (7/32 - 1/4)			
			m/m	Part No				m/m	Part No.
		1/8"	3.17	12-811			7/32"	5.56	12-801
		5/32"	3.97	12-812			1/4"	6.35	12-802
		3/16"	4.76	12-813			Needle Holder (3 needles)		
		7/32"	5.56	12-814					
		1/4"	6.35	12-815					
Needle Holder(2 needle)									
			m/m	Part No				m/m	Part No
		1/8"	3.17	14-728			7/32"	5.56	14-858
		5/32"	3.97	14-738			1/4"	6.35	14-868
		3/16"	4.76	14-748			Needle plate (3 needles)		
		7/32"	5.56	14-758					
		1/4"	6.35	14-768					
Needle Plate (2 needles)									
		84-382 Presser foot				84-382 (3 needles) Presser foot			
			m/m	Part No.				m/m	Part No.
		1/8"	3.17	17-828			17-888		
		5/32"	3.97	17-838					
		3/16"	4.76	17-848					
		7/32"	5.56	17-858					
1/4"	6.35	17-868	1/4"	6.35	17-898				
		84-162				84-363			
Feed dog(rear)		Rear feed dog Holder		Feed dog(Front)		Looper			
15-828				15-728		19-801			

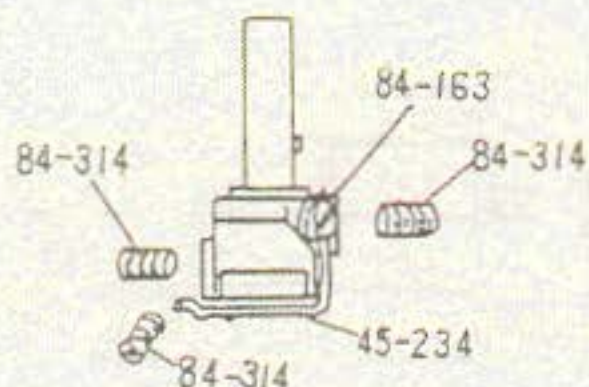
From the library of: Superior Sewing Machine & Supply LLC

16. GAUGE

(2)

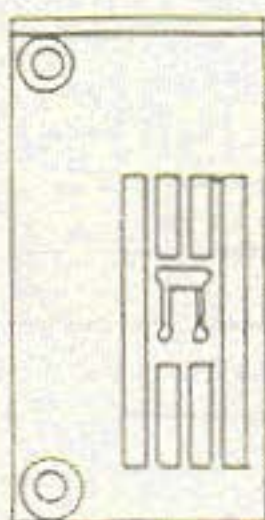
W802D (5/32", 1/8")

V702D (5/32", 1/8")



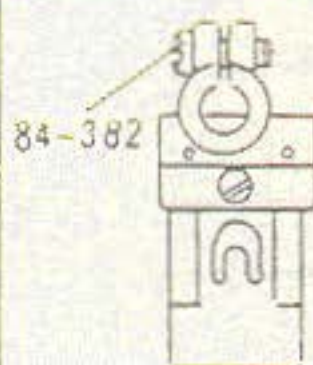
	m/m	Part No.
5/32"	3.97	12-812
1/8"	3.17	12-811

Needle holder(2 needles)

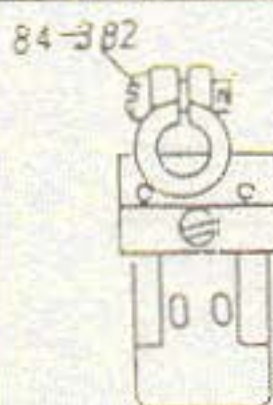


	m/m	Part No.
5/32"	3.97	14-734
1/8"	3.17	14-724

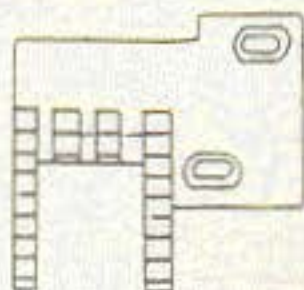
Needle plate (2 needles)



5/32"	3.97	17-834
1/8"	3.17	17-824
	m/m	Part No.



	m/m	Part No.
5/32"	3.97	17-734
1/8"	3.17	17-724



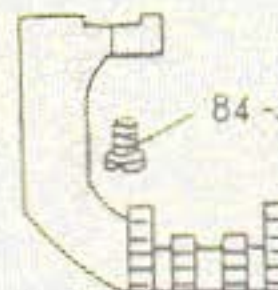
Feed dog (R)
15-755



84-162

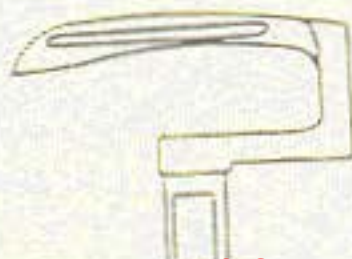


Rear feed dog
Holder
51-118



84-363

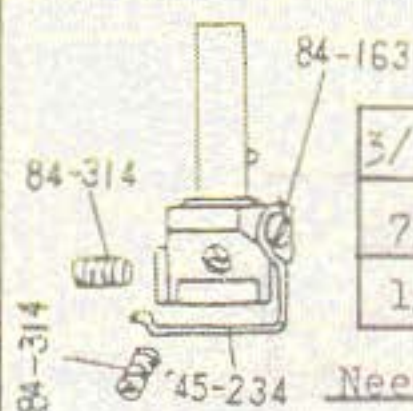
Feed dog (F.)
15-724



Looper
19-801

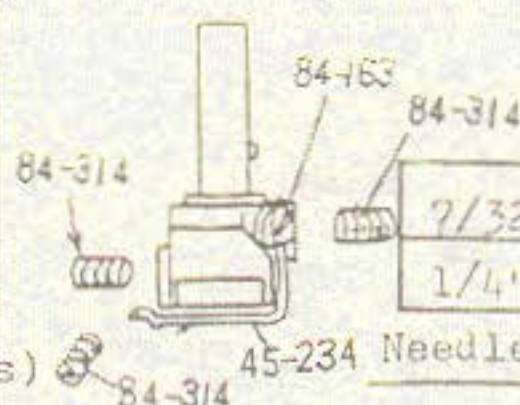
W802D (3/16" - 1/4")

W803-D (7/32" - 1/4")



3/16"	4.76	12-813
7/32"	5.56	12-814
1/4"	6.35	12-815

Needle holder (2 needles)

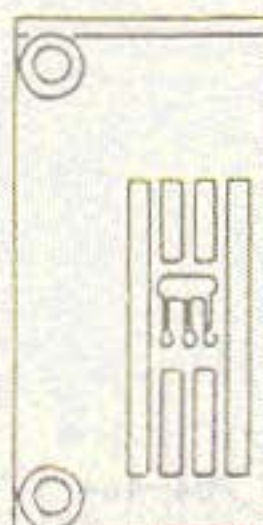
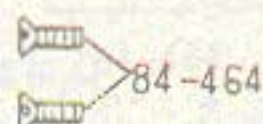


7/32"	5.56	12-801
1/4"	6.35	12-802

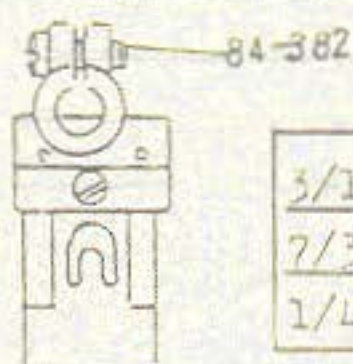
Needle holder (3 needles)



3/16"	4.76	14-744
7/32"	5.56	14-754
1/4"	6.35	14-764

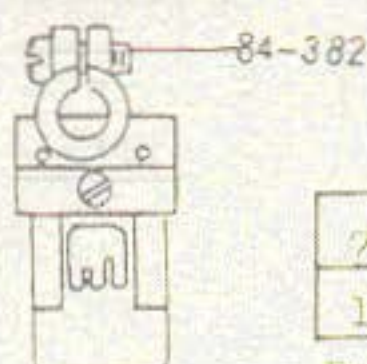
Needle Plate
(2 needles)

7/32"	5.56	14-854
1/4"	6.35	14-864

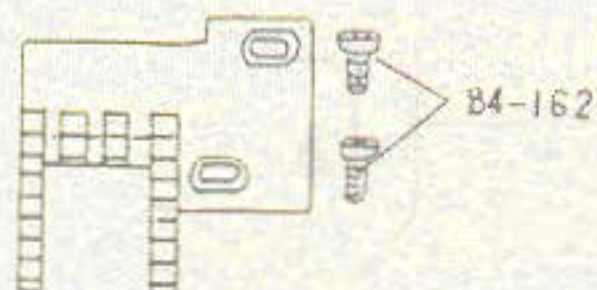
Needle plate
(3 needles)

3/16"	4.76	17-844
7/32"	5.56	17-854
1/4"	6.35	17-864

Presser foot



7/32"	5.56	17-884
1/4"	6.35	17-894

Presser foot
(3 needles)

Feed dog (Rear)

15-753

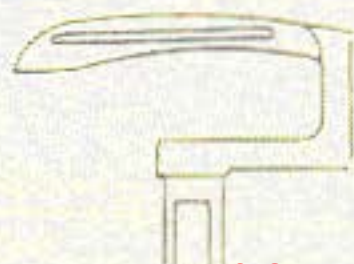
Rear feed dog
holder

51-118



Feed dog (front)

15-723

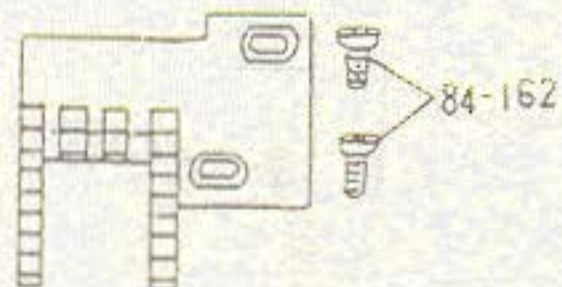
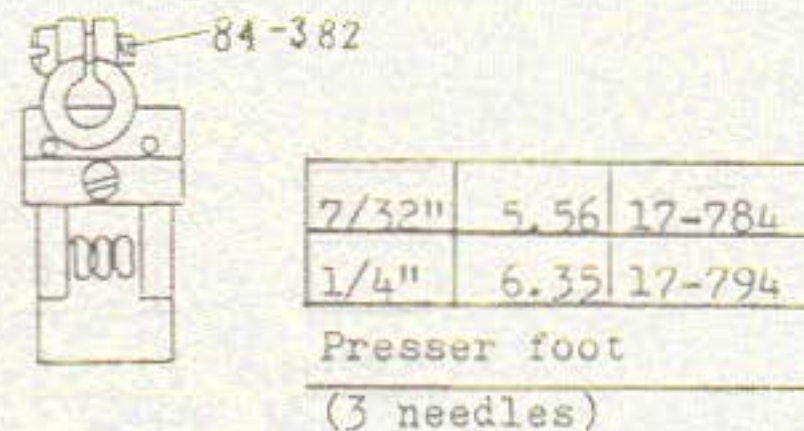
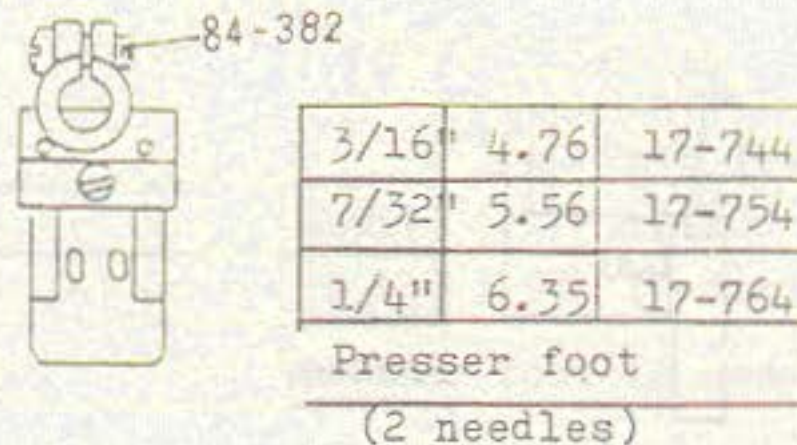
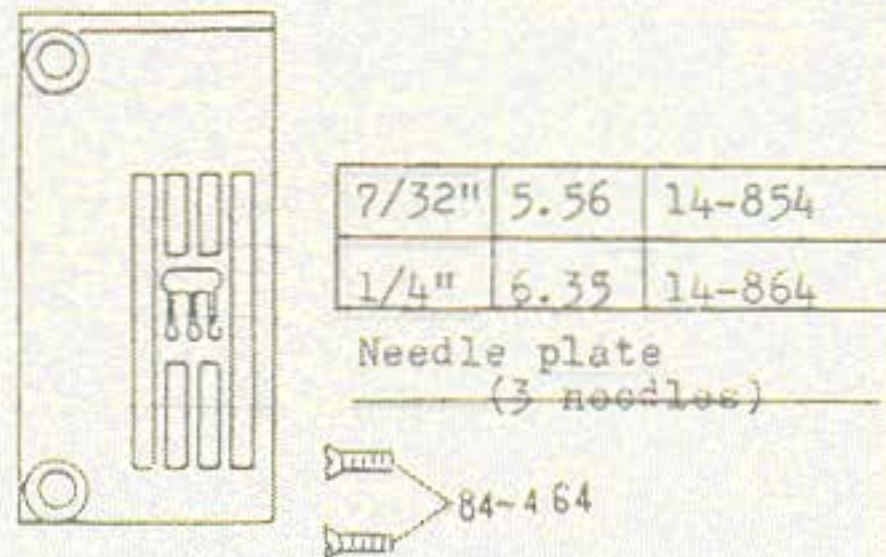
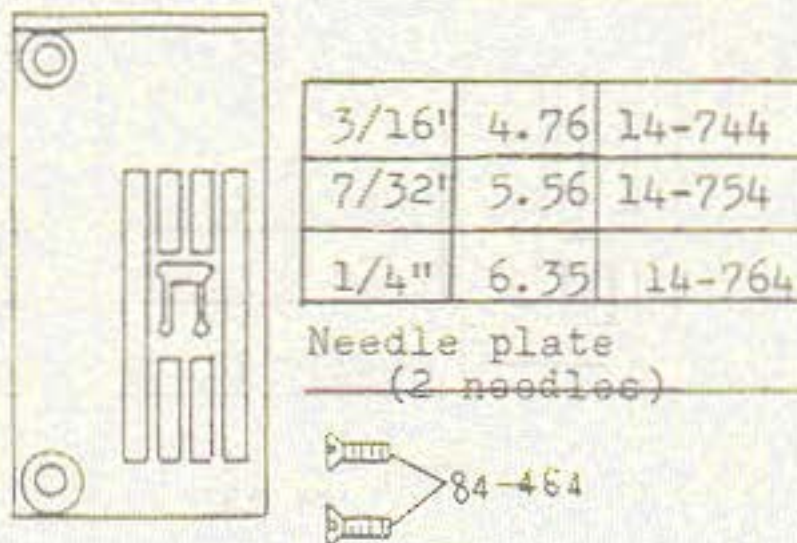
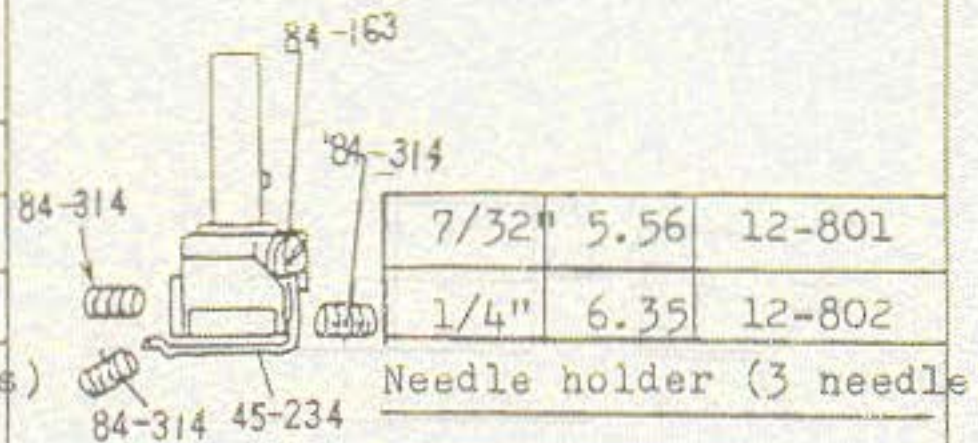
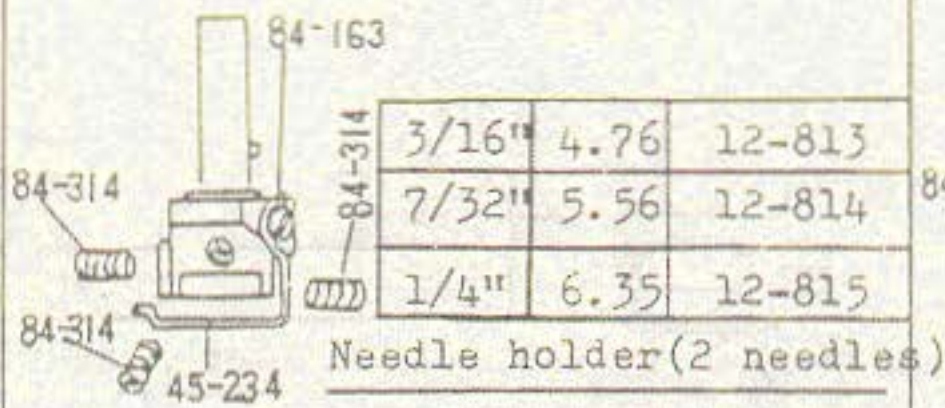


Looper

15-801

V702D (3/16" 1/4")

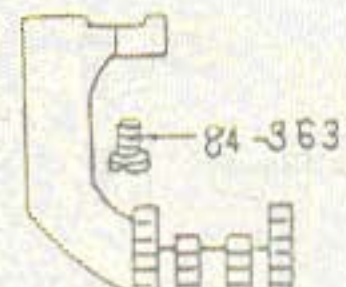
V703D (7/32" , 1/4")



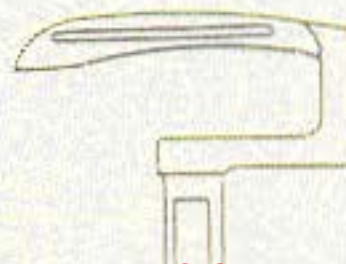
Feed dog(rear)
15-753



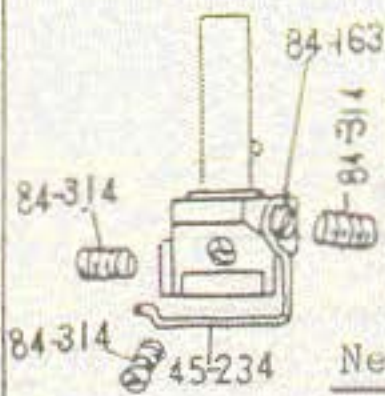
Rear feed dog
holder
51-118



Feed dog(front)
15-723

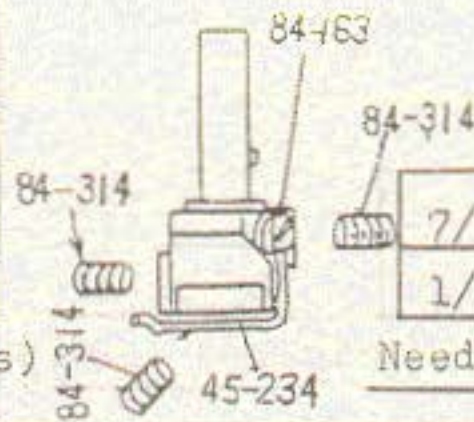


Looper
19-801

W802-F
(3/16, 7/32, 1/4)V702-F
(3/16, 7/32, 1/4")W803-F
(7/32, 1/4)V703-F
(7/32, 1/4")

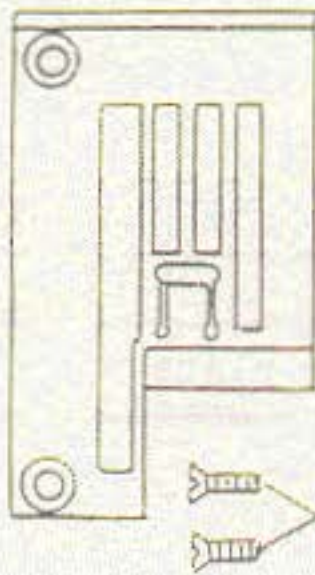
3/16"	4.76	12-813
7/32"	5.56	12-814
1/4"	6.35	12-815

Needle holder(2 needles)

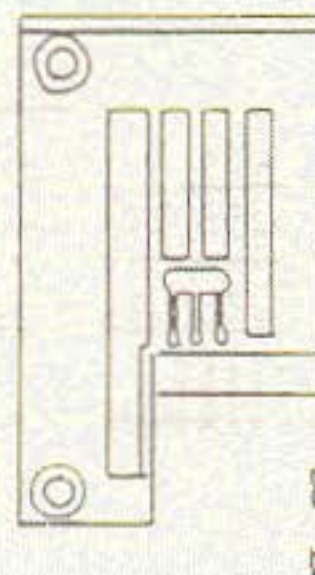


7/32"	5.56	12-801
1/4"	6.35	12-802

Needle holder(3 needles)

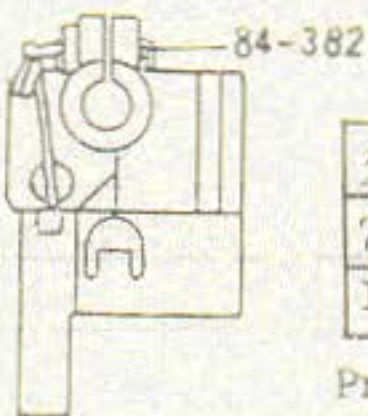


3/16	4.76	14-746
7/32	5.56	14-756
1/4	6.35	14-766

Needle plate
(2 needles)

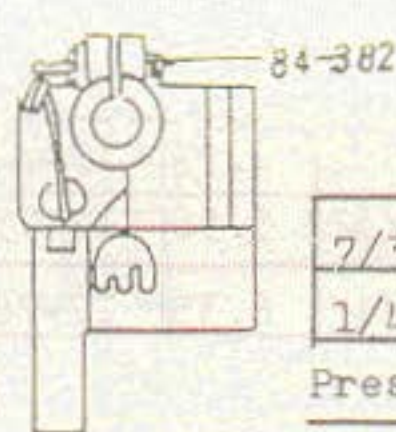
7/32"	5.56	14-856
1/4"	6.35	14-866

Needle plate(3 needles)



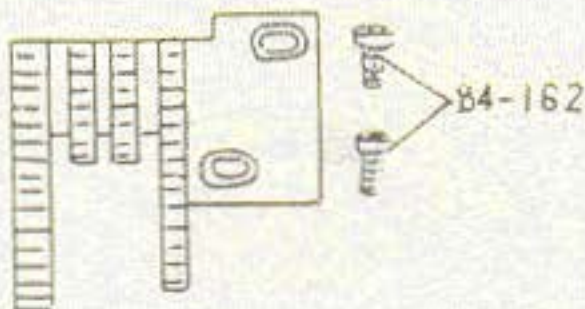
3/16	4.76	17-846
7/32	5.56	17-856
1/4	6.35	17-866

Presser foot(2 needles)



7/32"	5.56	17-886
1/4"	6.35	17-896

Presser foot(3 needles)

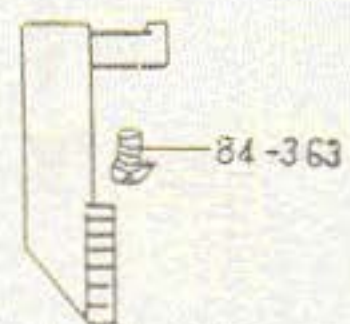


Feed dog (Rear)

15-756

Rear feed dog
holder

51-117



Feed dog (Front)

15-727



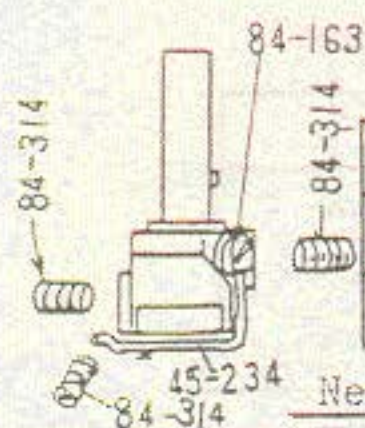
Looper

19-801

W802-F

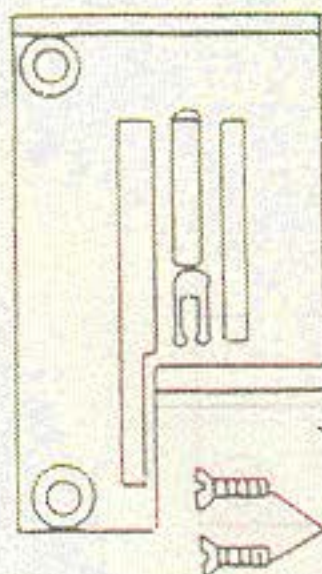
V702-F

(1/8" 5/32")



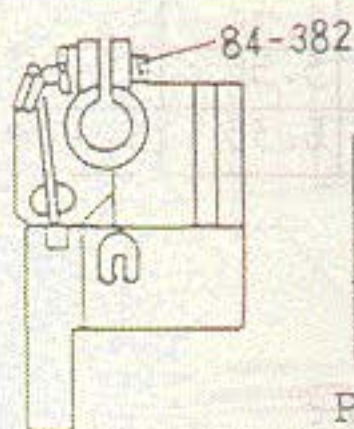
	m/m	Part No
1/8"	3.17	12-811
5/32	3.97	12-812

Needle holder(2 Needle)



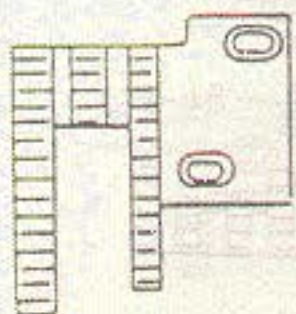
	m/m	Part No.
1/8"	3.17	14-726
5/32	3.97	14-736

Needle plate (2 needle)



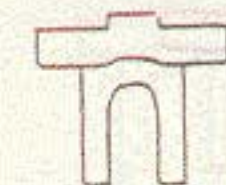
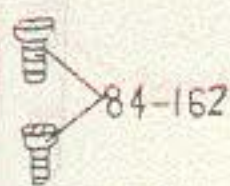
	m/m	Part No.
1/8"	3.17	17-826
5/32	3.97	17-836

Presser foot (2 needle)



Feed dog (Rear)

15-758

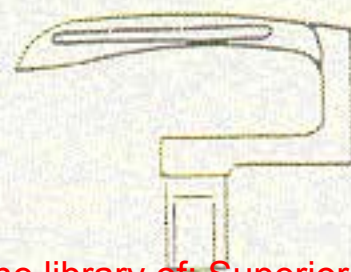
Rear feed dog
holder

51-117



Feed dog(front)

15-729

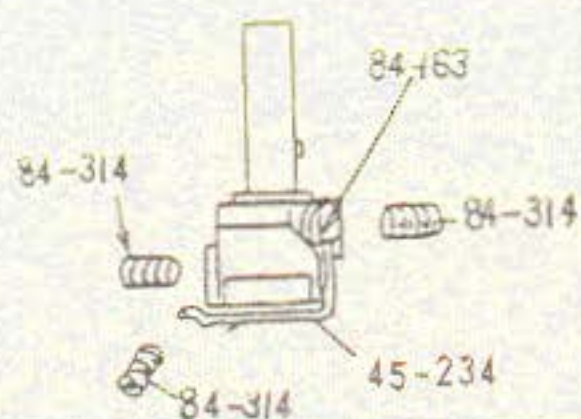


Looper

19-801

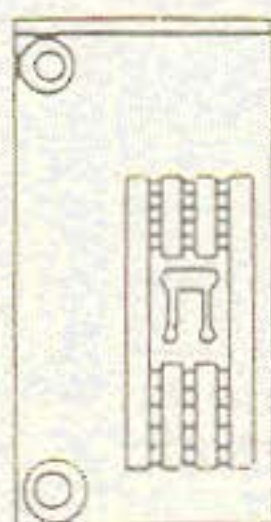
W802-DE (3/16" - 1/4")

V702-DE (3/16" - 1/4")



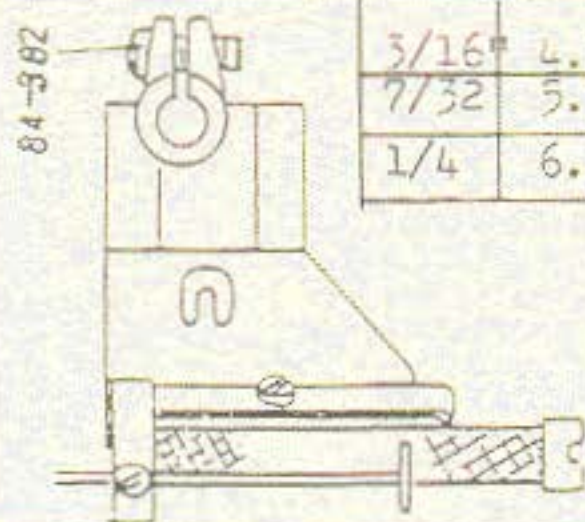
3/16"	4.76	12-813
7/32"	5.56	12-814
1/4"	6.35	12-815

Needle Holder (2 needles)

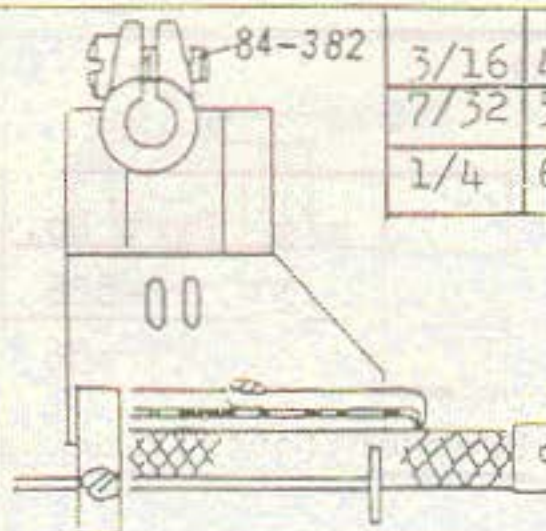


3/16"	4.76	14-745
7/32"	5.56	14-755
1/4"	6.35	14-765

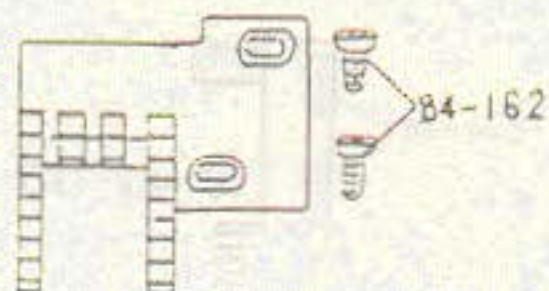
Needle plate(2 needles)



3/16"	4.76	17-845
7/32"	5.56	17-855
1/4"	6.35	17-865

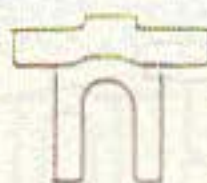


3/16"	4.76	17-745
7/32"	5.56	17-755
1/4"	6.35	17-765



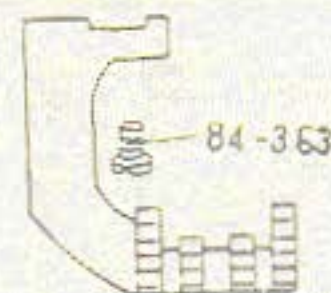
Feed dog (Rear)

15-753



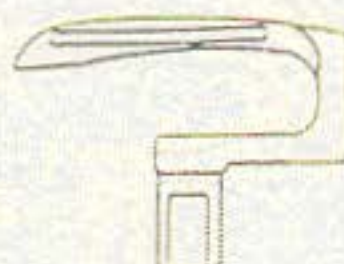
Rear feed dog holder

51-118



Feed dog (Front)

15-723

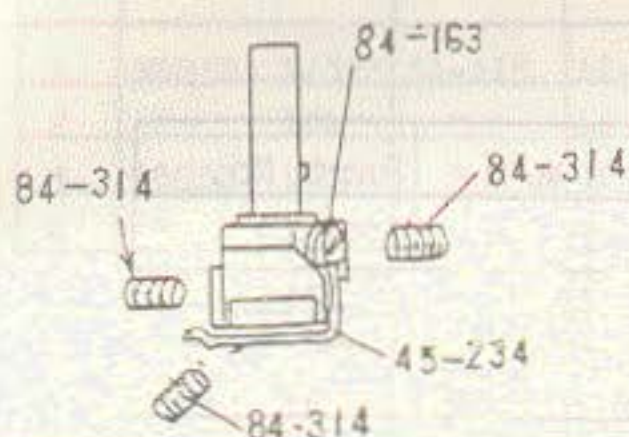


Looper

19-801

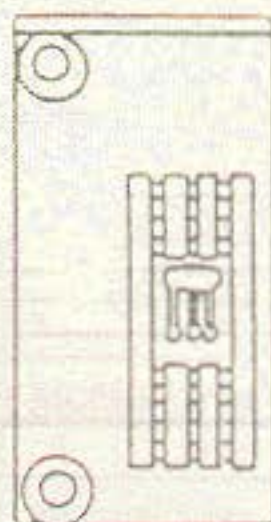
W803DE (7/32", 1/4")

V703-DE (7/32", 1/4")



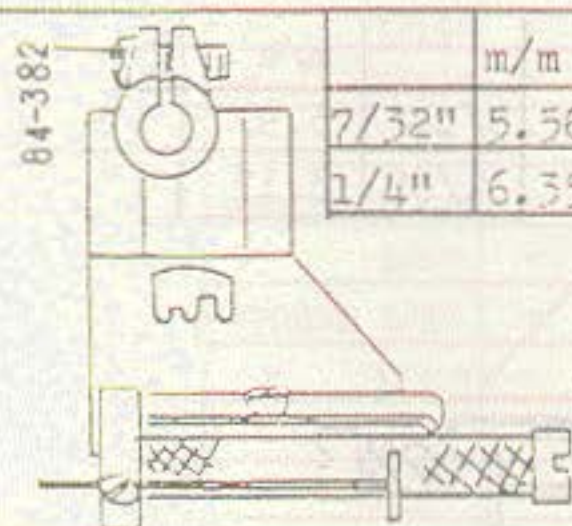
	m/m	Part No.
7/32"	5.56	12-801
1/4"	6.35	12-802

Needle holder (3 needles)

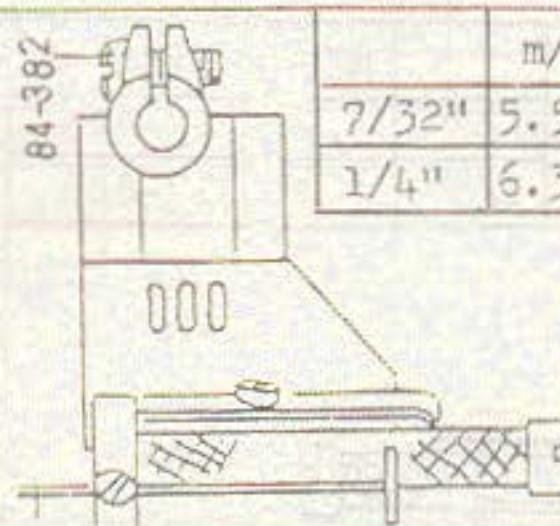


	m/m	Part No.
7/32"	5.56	14-855
1/4"	6.35	14-865

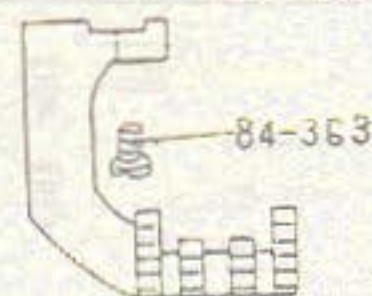
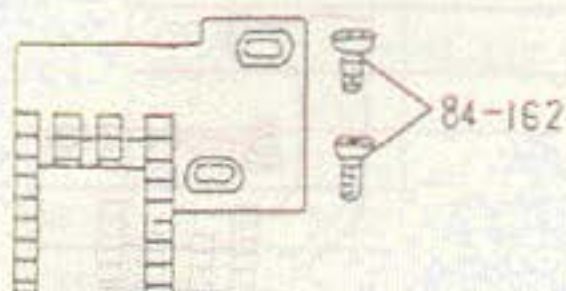
Needle plate (3 needles)



	m/m	Part No.
7/32"	5.56	17-885
1/4"	6.35	17-895



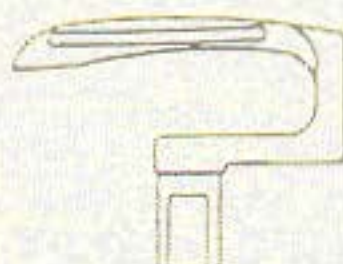
	m/m	Part No.
7/32"	5.56	17-785
1/4"	6.35	17-795



Feed dog(Rear)
15-753

Rear feed dog
holder
51-118

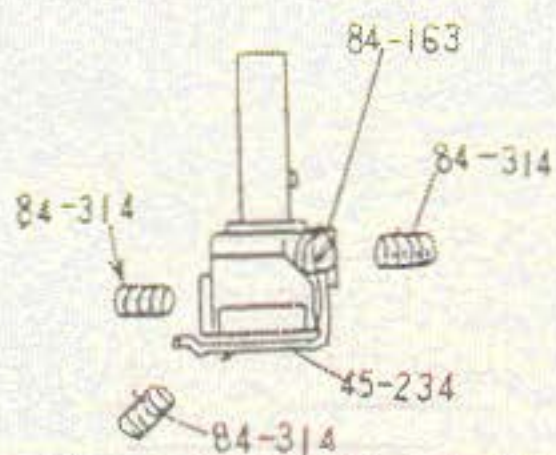
Feed dog(Front)
15-723



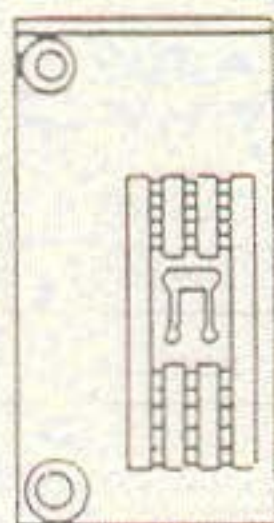
Looper
19-801

W802-DE (1/8", 5/32")

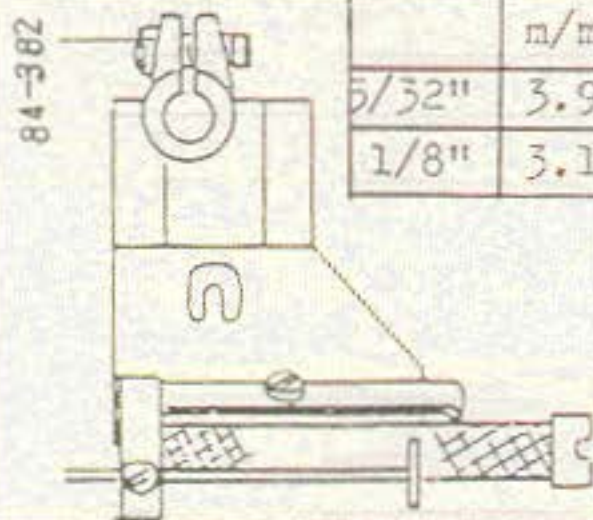
V702-DE (1/8", 5/32")



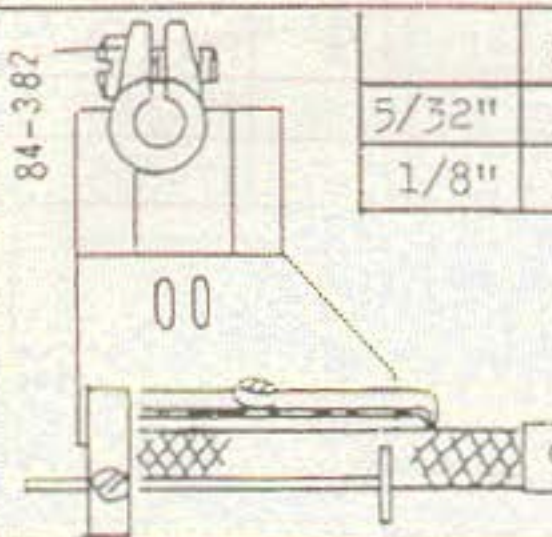
	m/m	Part No.
5/32"	3.97	12-812
1/8"	3.17	12-811

Needle holder (2 needles)

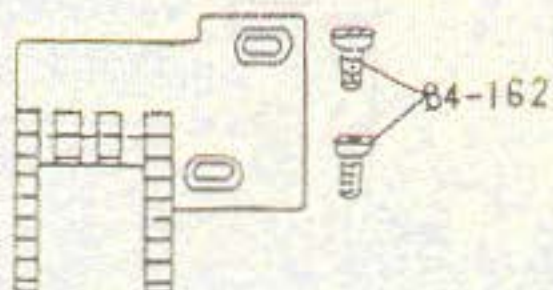
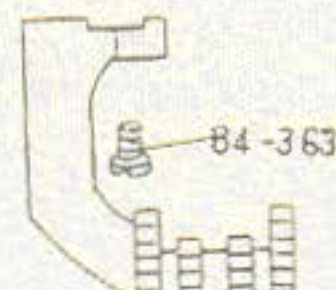
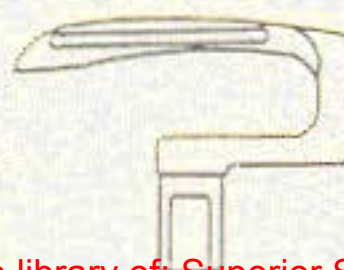
	m/m	Part No.
5/32"	3.97	14-735
1/8"	3.17	14-725

Needle plate (2 needles)

	m/m	Part No.
5/32"	3.97	17-835
1/8"	3.17	17-825



	m/m	Part No.
5/32"	3.97	17-735
1/8"	3.17	17-725

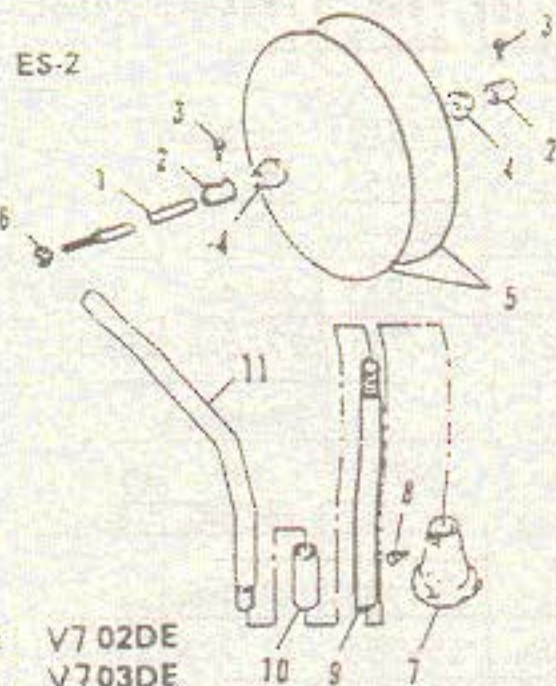
Feed dog(R.)15-755Rear feed dog
Holder51-118Feed dog(Front)15-724Looper19-801

GAUGE LIST

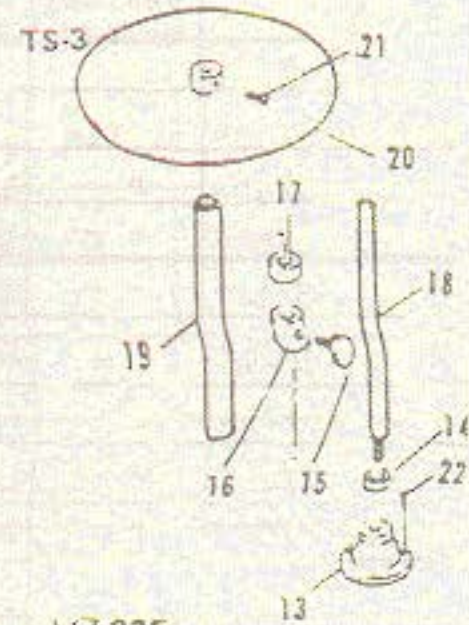
(10)

NO.	Model	Feed dog Holder	Needle Holder	Needle Plate	Feed dog (Front)	Feed dog. R	Presser Foot	Looper
1	W803D 7/32"	51-118	12-801	14-854	15-723	15-753	17-884	19-80
2	" 1/4"	"	12-802	14-864	15-723	15-753	17-894	19-80
3	W802D 1/8"	"	12-811	14-724	15-724	15-755	17-824	19-801
4	" 5/32"	"	12-812	14-734	15-724	15-755	17-834	19-801
5	" 3/16"	"	12-813	14-744	15-723	15-753	17-844	19-801
6	" 7/32"	"	12-814	14-754	15-723	15-753	17-854	19-801
7	" 1/4"	"	12-815	14-764	15-723	15-753	17-864	19-801
8	V703D 7/32"	"	12-801	14-854	15-723	15-753	17-784	19-801
9	" 1/4"	"	12-802	14-864	15-723	15-753	17-794	19-801
10	V702D 1/8"	"	12-811	14-724	15-724	15-755	17-724	19-801
11	" 5/32"	"	12-812	14-734	15-724	15-755	17-734	19-801
12	" 3/16"	"	12-813	14-744	15-723	15-753	17-744	19-801
13	" 7/32"	"	12-814	14-754	15-723	15-753	17-754	19-801
14	" 1/4"	"	12-815	14-764	15-723	15-753	17-764	19-801
15	W803DE 7/32"	"	12-801	14-855	15-723	15-753	17-885	19-801
16	" 1/4"	"	12-802	14-865	15-723	15-753	17-895	19-801
17	W802DE 1/8"	"	12-811	14-725	15-724	15-755	17-825	19-801
18	" 5/32"	"	12-812	14-735	15-724	15-755	17-835	19-801
19	" 3/16"	"	12-813	14-745	15-723	15-753	17-845	19-801
20	" 7/32"	"	12-814	14-755	15-723	15-753	17-855	19-801
21	" 1/4"	"	12-815	14-765	15-723	15-753	17-865	19-801
22	V703DE 7/32"	"	12-801	14-855	15-723	15-753	17-785	19-801
23	" 1/4"	"	12-802	14-865	15-723	15-753	17-795	19-801
24	V702DE 1/8"	"	12-811	14-725	15-724	15-755	17-725	19-801
25	" 5/32"	"	12-812	14-735	15-724	15-755	17-735	19-801
26	" 3/16"	"	12-813	14-745	15-723	15-753	17-745	19-801
27	" 7/32"	"	12-814	14-755	15-723	15-753	17-755	19-801
28	" 1/4"	"	12-815	14-765	15-723	15-753	17-765	19-801
29	V703F 7/32"	51-117	12-801	14-856	15-727	15-756	17-886	19-801
30	W803F 1/4"	"	12-802	14-866	15-727	15-756	17-896	19-801
31	V702F 1/8"	"	12-811	14-726	15-729	15-758	17-826	19-801
32	W802F 5/32"	"	12-812	14-736	15-729	15-758	17-836	19-801
33	" 3/16"	"	12-813	14-746	15-727	15-756	17-846	19-801
34	" 7/32"	"	12-814	14-756	15-727	15-756	17-856	19-801
35	" 1/4"	"	12-815	14-766	15-727	15-756	17-866	19-801
36	V703EMK 7/32"	"	12-801	14-858	15-728	15-828	17-888	19-801
37	W803EMK 1/4"	"	12-802	14-868	15-728	15-828	17-898	19-801
38	V702EMK 1/8"	"	12-811	14-728	15-728	15-828	17-828	19-801
39	W802EMK 5/32"	"	12-812	14-738	15-728	15-828	17-838	19-801
40	" 3/16"	"	12-813	14-748	15-728	15-828	17-848	19-801
41	" 7/32"	"	12-814	14-758	15-728	15-828	17-858	19-801
42	" 1/4"	"	12-815	14-768	15-728	15-828	17-868	19-801

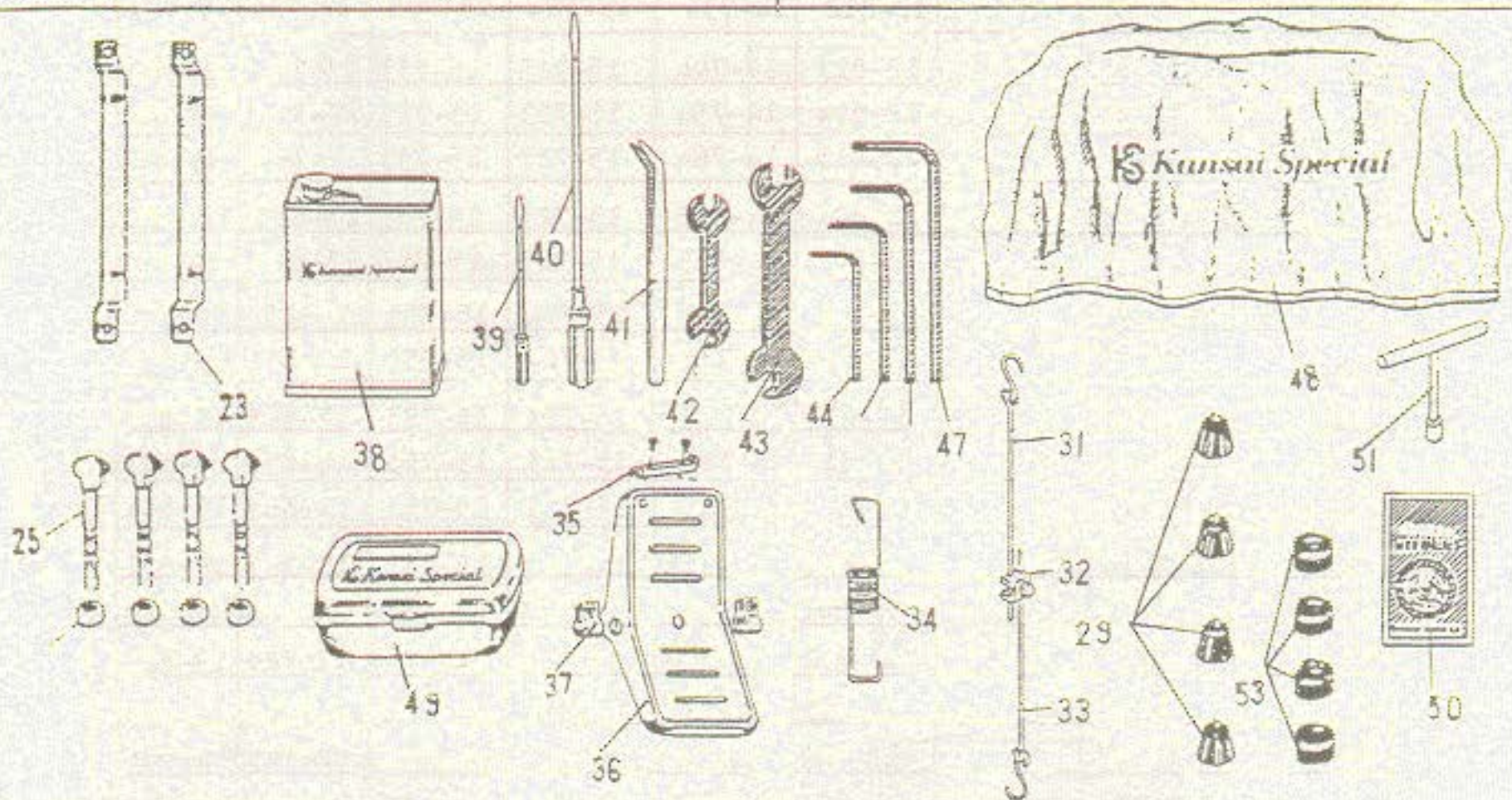
17. Tape stands•accessories (テープ立て・アクセサリー)



W802DE V7 02DE
W803DE V703DE



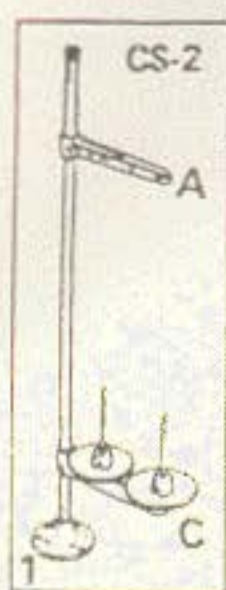
W802F V7 02F
W803F V703F



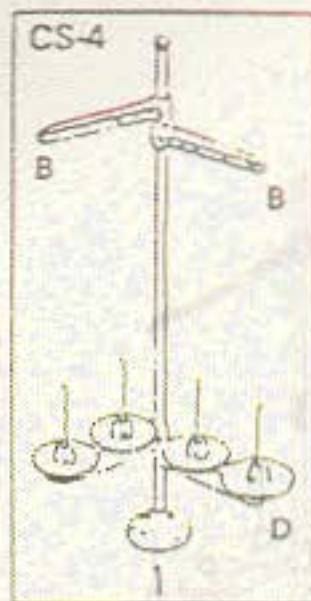
Ref. No.	Part No.	Part Name	Qty
1	26-866	Tape reel post	1
2	26-869	Stop collar	2
3	87-156	Hex. bolt	2
4	26-868	Collar	2
5	26-867	Tape reel disc	2
6	88-176	Nut	2
7	26-876	Base	1
8	87-161	Hex. bolt	2
9	26-877	Post A	2
10	26-879	Connecting pipe	1
11	26-878	Post B	1
12			
13	26-856	Base	1
14	88-156	Nut	1
15	87-149	Screw	1
16	26-860	Stop collar	1
17	26-861	Cushion	1
18	26-857	Post B	1
19	26-859	Guide pipe	1
20	26-858	c 200 tape reel disc	1
21	87-150	Screw	1
22		Wood screw	3
23	25-141	Machine mount bracket	2
24			
25	80-751	Screw	4
26			

Ref. No.	Part No.	Part Name	Qty
27			
28	88-176	Nut	4
29	31-161	Cushion rubber	4
30			
31	77-006	Tie-rod (upper)	1
32	77-006	Joint (with screw)	1
33	77-007	Tie-rod (lower)	1
34	77-003	Spring	1
35	77-004	Coupling	1
36	77-001	Pedal	1
37	77-002	Pedal stopper	2
38	28-611	Oil TELLESSO 33	1
39	28-451	Screwdriver (small)	1
40	28-452	Screwdriver (large)	1
41	28-011	Tweezers	1
42	28-421	Spanner (small)	1
43	28-422	Spanner (large)	1
44	28-311	Wrench A	1
45	28-312	Wrench B	1
46	28-313	Wrench C	1
47	28-314	Wrench D	1
48	28-021	Machine cover	1
49	28-001	Accessory box	1
50	13	Needle DV43 62x43 SY3516	1
51	28-464	Wrench T	1
52			
53			

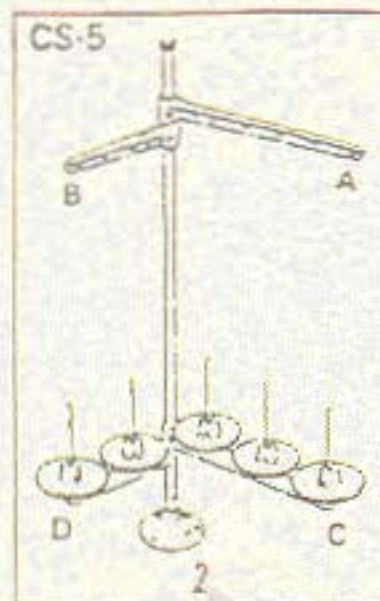
18 Thread stands (糸立て)



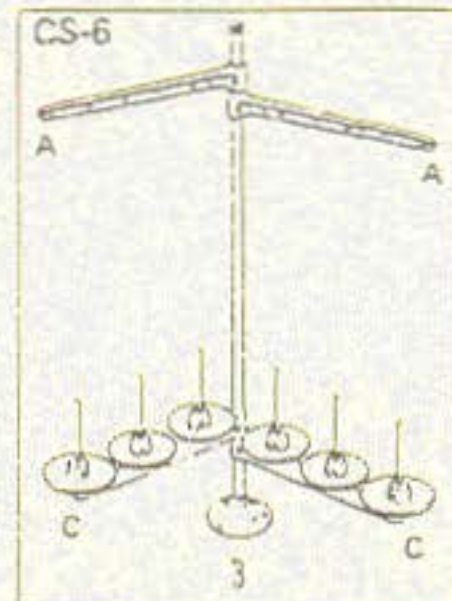
L 501MF
V 701



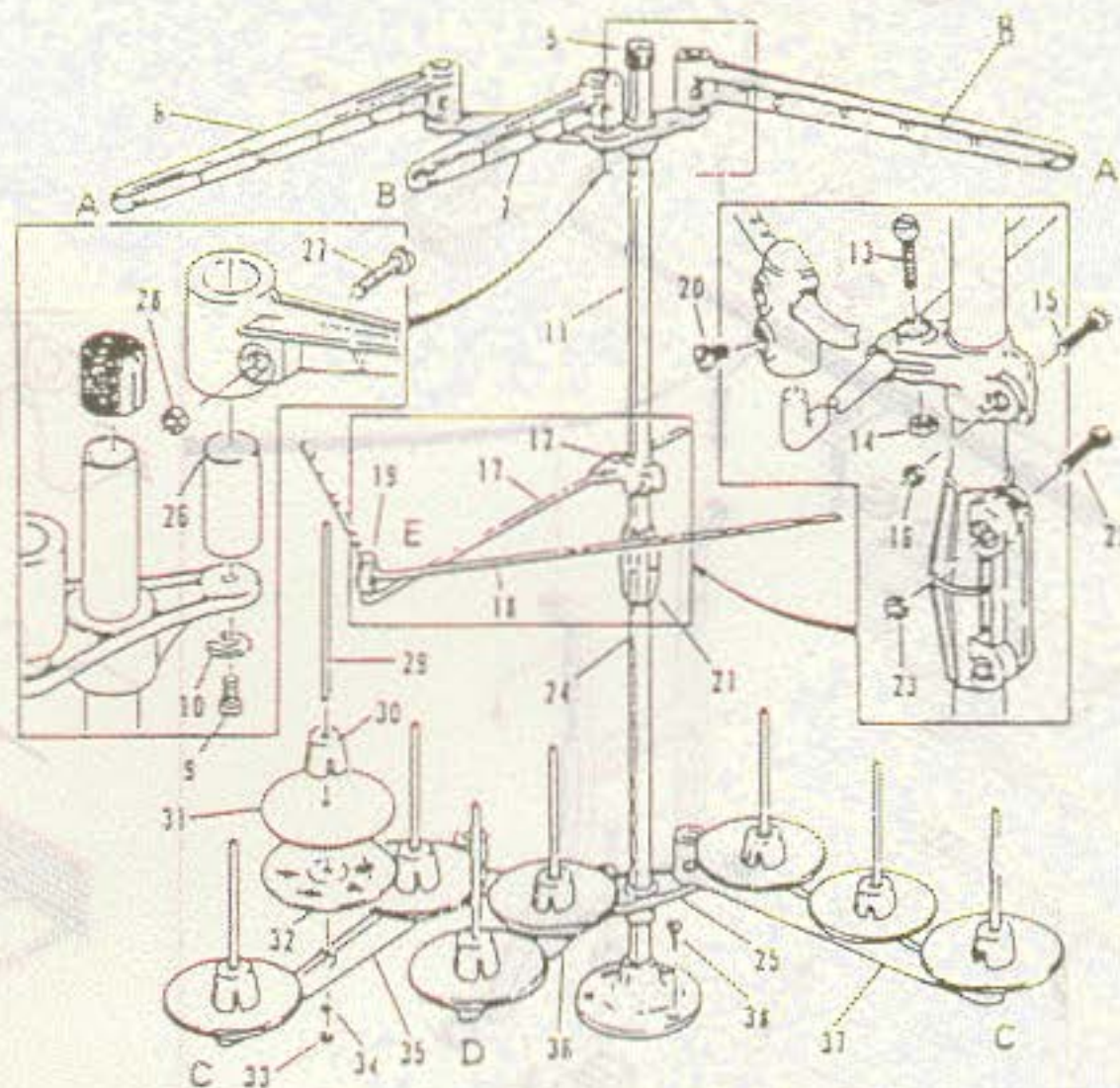
V 702
V 703
L 502T



W 802
2202



W 803
2203



Ref. No.	Part No.	Part Name	Qty	Ref. No.	Part No.	Part Name	Qty
1	42-004	Thread stand (4) CS-4	1 set	21		Joint	1
2	42-005	Thread stand (5) CS-5	1 set	22		Screw	2
3	42-006	Thread stand (6) CS-6	1 set	23		Nut	2
4				24	42-112	Bar lower	1
5	42-120	Cap	1	25		Base	4
6	42-116	Thread guide bracket (3)		26		Mounting bracket	6
7		Thread guide bracket (2)		27		Screw	
8		Thread guide bracket (3)		28		Nut	
9		Screw	6	29		Spool pin	
10		Washer	6	30		Spool pin retaining fin	
11	42-113	Bar upper	1	31	42-119	Spool mat	
12		Shank	1	32	42-123	Spool tray	
13		Screw	1	33		Nut	
14		Nut	1	34		Washer	
15		Screw	1	35	42-115	Spool pin bracket (3)	
16		Nut	1	36		Spool pin bracket (2)	
17		Thread eyelet guide arm bar	1	37	42-115	Spool pin bracket (3)	
18		Thread eyelet guide	1	38	42-122	Screw	3
19		Joint	1	39			
20		Screw	2	40			

19. Table stand assembly diagram (テーブルスタンド据付図)

